

**ecore**TM**Declaration Owner****Ecore International**

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Rubber Flooring:

*PlayGuard; ECOsmash/SmashTile; ECOsurfaces;**ECOfit/Motivate, ECOfit Plus/Rally, Beast, Monster;**Everlast Basic/ECONights; UltraTile/ECOMax; QT/ECOSilence*

EPD represents delivery of product to customers globally.

Functional Unit

The functional unit is one square meter of flooring over a 75-year period

EPD Number and Period of Validity

SCS-EPD-06146

EPD Valid May 20, 2020 through May 19, 2025

Product Category Rule

PCR Guidance for Building-Related Products and Services Part A: Life Cycle Assessment Calculation Rules and Report Requirements. Version 3.2. UL Environment. Sept. 2018

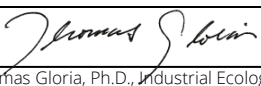
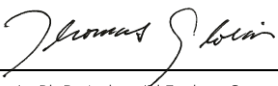
PCR Guidance for Building-Related Products and Services Part B: Flooring EPD Requirements. Version 2. UL Environment. May 2018.

Program Operator

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LCA Software and LCI database:	OpenLCA 1.7 software and the Ecoinvent v3.6 database
Product RSL:	Various
Markets of Applicability:	Global
EPD Type:	Product-Specific
EPD Scope:	Cradle-to-Grave
LCIA Method and Version:	CML-IA and TRACI 2.1
Independent critical review of the LCA and data, according to ISO 14044 and ISO 14071	☐ internal ☒ external
LCA Reviewer:	 Thomas Gloria, Ph.D., Industrial Ecology Consultants
Part A Product Category Rule:	PCR Guidance for Building-Related Products and Services Part A: Life Cycle Assessment Calculation Rules and Report Requirements. Version 3.2. UL Environment. Sept. 2018
Part A PCR Review conducted by:	Lindita Bushi, PhD (Chair); Hugues Imbeault-Tétreault, ing., M.Sc.A.; Jack Geibig
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Part B PCR Review conducted by:	Jack Geibig (chair), Ecoform; Thomas Gloria, Industrial Ecology Consultants; Thaddeus Owen
Independent verification of the declaration and data, according to ISO 14025 and the PCR	☐ internal ☒ external
EPD Verifier:	 Thomas Gloria, Ph.D., Industrial Ecology Consultants
Declaration Contents:	1. Ecore International 2 2. Product..... 2 3. LCA: Calculation Rules..... 9 4. LCA: Scenarios and Additional Technical Information..... 15 5. LCA: Results..... 19 6. LCA: Interpretation 52 7. Additional Environmental Information..... 55 8. References..... 56
Disclaimers: This EPD conforms to ISO 14025, 14040, 14044, and ISO 21930. Scope of Results Reported: The PCR requirements limit the scope of the LCA metrics such that the results exclude environmental and social performance benchmarks and thresholds, and exclude impacts from the depletion of natural resources, land use ecological impacts, ocean impacts related to greenhouse gas emissions, risks from hazardous wastes and impacts linked to hazardous chemical emissions. Accuracy of Results: Due to PCR constraints, this EPD provides estimations of potential impacts that are inherently limited in terms of accuracy. Comparability: The PCR this EPD was based on was not written to support comparative assertions. EPDs based on different PCRs, or different calculation models, may not be comparable. When attempting to compare EPDs or life cycle impacts of products from different companies, the user should be aware of the uncertainty in the final results, due to and not limited to, the practitioner's assumptions, the source of the data used in the study, and the specifics of the product modeled. In accordance with ISO 21930:2017, EPDs are comparable only if they comply with the core PCR, use the same sub-category PCR where applicable, include all relevant information modules and are based on equivalent scenarios with respect to the context of construction works.	

1. Ecore International

From the weight room to the recovery room, Ecore empowers human performance with safe, quiet and ergonomic flooring. Our team is driven by the question: can a floor do more? For Ecore, the answer is “yes.” We design and manufacture pro-performance surfaces engineered to help energize the people above them. Built on a legacy that began in 1871, our team designs innovative solutions for many industries, including healthcare, hospitality, wellness, sports, and fitness. Ecore, headquartered in Lancaster, PA, serves athletic and commercial flooring customers in more than 75 countries.

2. Product

2.1 PRODUCT DESCRIPTION

Product Line	Product Name	Product Description
<i>PlayGuard</i>	PlayGuard - 2.5"/ECOMax 2.5"; High color; PlayGuard - 2.5"/ECOMax 2.5"; Low color	PlayGuard playground tiles are designed exclusively to reduce the risk of serious injury associated with falls from playground equipment. It features easy installation and maintenance, bold color choices, and the industry's only 15-year warranty. In addition to playground application, PlayGuard can be used for rooftops and patios.
<i>ECOSmash/ SmashTile</i>	ECOMash/SmashTile -High color; ECOMash/SmashTile -Low color	SmashTile/ECOSmash mitigates the shock and sound resulting from weights being released onto its surface by absorbing impact with its 2-foot by 2-foot by 2.5-inch molded tile. SmashTile/ECOSmash is the perfect complement to platform style weightlifting.
<i>ECOsurfaces</i>	ECOsurfaces - High color; ECOsurfaces - Low color	ECOsurfaces is a distinctive vulcanized composition rubber surface. Available in traditional rolls and tiles, this resilient 3.2mm thick surface has beauty and brains! ECOsurfaces also has all the durability and ease of maintenance associated with a hard surface. Versatile, durable, and sustainable, ECOsurfaces has been a staple in the commercial flooring market for more than 30 years.
<i>ECOfit/ Motivate, ECOfit Plus/ Rally, Beast, Monster</i>	Beast 2.5mm +8mm; Monster 2.5mm +8mm/12mm; ECOfit/Motivate 3mm+5mm; ECOfit Plus/Rally- 3mm+12mm	The Performance family of products (Motivate, Rally, Beast, Monster) is tailored for strength and conditioning. These dual durometers systems are engineered to absorb the impact force related to aggressive functional training, providing an ergonomically advanced surface that works in concert with the body. ECOfit is designed for bodies in motion. This 8.2mm engineered floor provides enhanced performance, while mitigating fatigue and the risk of injury. By utilizing Ecore's patented itstru technology, a standard ECOsurfaces 3.2mm surface layer is fusion-bonded to a 5mm composition rubber backing. ECOfit Plus offers a prescription for comfort. Whether a traditional health and fitness application or an active work environment, ECOfit Plus provides enhanced performance while mitigating fatigue. The key is the dynamic energy return that forces the user to stay off their heels and on the balls of their feet. ECOfit Plus is available in both 15.2mm glue down rolls and adhesive-free interlocking tiles.
<i>Everlast Basic/ ECONights</i>	Everlast Basic/ ECONights - High color; Everlast Basic/ ECONights - Low color	ECONights/Basic Rolls and Tiles are the “original” composition rubber fitness floor. Available in rolls and tiles, this durable surface sets the standard for performance, quality, and affordability.
<i>UltraTile/ ECOMax</i>	UltraTile/ECOMax 1"- High color; UltraTile/ECOMax 1" Low color	UltraTile/ECOMax is a rubber floor tile designed with a patented “ultra” high-density wear layer on a molded base. This 24-by-24-by-1-inch modular tile offers enhanced shock absorption against impact in moderate to extreme weight drop applications.
<i>QT/ ECOSilence</i>	QT/ECOSilence – SCU; QT/ECOSilence – RBM	QT/ECOSilence sound control underlayment (scu) is a flat, resilient rubber underlayment used directly under most floor finishes, yielding exceptional results even under hard surface flooring and over concrete and wood joist construction. QT resilient base mat (rbm) is a dimpled, resilient base mat that can be applied under gypsum or full weight concrete to produce some of the thinnest sound rated systems in the industry.

2.2 PRODUCT FLOW DIAGRAM

A flow diagram illustrating the production processes and life cycle phases included in the scope of the EPD is provided below.



2.3 APPLICATION

The Ecore rubber flooring products provide the primary function of flooring for interior applications. The products are used in various commercial applications including retail, healthcare, education, and hospitality.

2.4 DECLARATION OF METHODOLOGICAL FRAMEWORK

The scope of the EPD is cradle-to-grave, including raw material extraction and processing, transportation, product manufacture, product delivery, installation and use, and product disposal. The life cycle phases included in the product system boundary are shown below.

Cut-off and allocation procedures are described below and conform to the PCR and ISO standards.

Table 1. Life cycle phases included in the Ecore Rubber flooring product system boundary.

Product			Construction Process		Use								End-of-life				Benefits and loads beyond the system boundary
A1	A2	A3	A4	A5	B1	B1	B3	B4	B5	B6	B7		C1	C2	C3	C4	D
Raw material extraction and processing	Transport to manufacturer	Manufacturing	Transport	Construction - installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use		Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, recovery and/or recycling potential
X	X	X	X	X	X	X	X	X	X	X	X		X	X	X	X	MND

X = Module Included | MND = Module Not Declared

2.5 TECHNICAL DATA

Technical specifications for the flooring product are summarized in Table 2 through Table 9.

Table 2. Product specifications for the Ecore Playguard flooring products.

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			63.50 (2.50)	mm (in)	63.50 (2.50)	63.50 (2.50)
Wear layer thickness			2.50 (0.10)	mm (in)	2.50 (0.10)	2.50 (0.10)
Product weight			124,500 (407.99)	g/m ² (oz/ft ²)	124,500 (407.99)	124,500 (407.99)
Product Form	Tiles	Width x Length	609.6 x 609.6 (24.0 x 24.0)	mm (in)	609.6 x 609.6 (24.0 x 24.0)	609.6 x 609.6 (24.0 x 24.0)
Sustainable certifications			-			
VOC emissions test method			Floorscore®			

Table 3. Product specifications for the Ecore ECOsurfaces flooring products.

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			3.20 (0.13)	mm (in)	3.20 (0.13)	3.20 (0.13)
Wear layer thickness			-	mm (in)	-	-
Product weight			4,390 (14.39)	g/m ² (oz/ft ²)	4,390 (14.39)	4,390 (14.39)
Product Form	Rolls	Width	1219.20 (48.00)	mm (in)	1219.20 (48.00)	1219.20 (48.00)
		Length	15.24 (50.00)	m (ft)	15.24 (50.00)	25.91 (85.01)
Product Form	Tiles	Width x Length	609.6 x 609.6 (24.0 x 24.0)	mm (in)	609.6 x 609.6 (24.0 x 24.0)	609.6 x 609.6 (24.0 x 24.0)
Sustainable certifications			-			
VOC emissions test method			Floorscore®			

Table 4. Product specifications for the Ecore ECOfit/Motivate, ECOfit Plus/Rally, Beast, Monster flooring products.

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			Various	mm (in)	7.50 (0.30)	22.50 (0.89)
Wear layer thickness			2.50 (0.10)	mm (in)	2.50 (0.10)	3.20 (0.13)
Product weight			Various	g/m ² (oz/ft ²)	7,466 (24.47)	20,008 (65.57)
Product Form	Rolls	Width	1219.20 (48.00)	mm (in)	1219.20 (48.00)	1219.20 (48.00)
		Length	7.62 (25.00)	m (ft)	7.62 (25.00)	15.24 (50.00)
Product Form	Tiles	Width x Length	584.2 x 584.2 (23.0 x 23.0)	mm (in)	584.2 x 584.2 (23.0 x 23.0)	584.2 x 584.2 (23.0 x 23.0)
Sustainable certifications			-			
VOC emissions test method			Floorscore®			

Table 5. Product specifications for the Ecore UltraTile/ECOMax flooring products.

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			25.40 (1.00)	mm (in)	25.40 (1.00)	25.40 (1.00)
Wear layer thickness			2.50 (0.10)	mm (in)	2.00 (0.08)	3.20 (0.13)
Product weight			80,56 (264.0)	g/m ² (oz/ft ²)	80,56 (264.0)	80,56 (264.0)
Product Form	Tiles	Width x Length	609.6 x 609.6 (24.0 x 24.0)	mm (in)	609.6 x 609.6 (24.0 x 24.0)	609.6 x 609.6 (24.0 x 24.0)
Sustainable certifications			-			
VOC emissions test method			Floorscore®			

Table 6. Product specifications for the Ecore Everlast Basic/ECOnights flooring products.

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			8.00 (0.31)	mm (in)	8.00 (0.31)	8.00 (0.31)
Wear layer thickness			-	mm (in)	-	-
Product weight			8,400 (27.53)	g/m ² (oz/ft ²)	8,400 (27.53)	8,400 (27.53)
Product Form	Rolls	Width	1219.20 (48.00)	mm (in)	1219.20 (48.00)	1219.20 (48.00)
		Length	7.62 (25.00)	m (ft)	7.62 (25.00)	25.91 (85.01)
Product Form	Tiles	Width x Length	584.2 x 584.2 (23.0 x 23.0)	mm (in)	584.2 x 584.2 (23.0 x 23.0)	584.2 x 584.2 (23.0 x 23.0)
Sustainable certifications			-			
VOC emissions test method			Floorscore®			

Table 7. Product specifications for the Ecore QT/ECOSilence flooring products.

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			Various	mm (in)	2.00 (0.08)	25.00 (0.98)
Wear layer thickness			-	mm (in)	-	-
Product weight			Various	g/m² (oz/ft²)	1,950 (6.39)	12,210 (40.01)
Product Form	Rolls	Width	1219.20 (48.00)	mm (in)	1219.20 (48.00)	1219.20 (48.00)
		Length	9.14 (29.99)	m (ft)	4.57 (14.99)	22.86 (75.00)
Sustainable certifications			-			
VOC emissions test method			Floorscore®			

Table 8. Product specifications for the Ecore ECOsmash/SmashTile flooring products.

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			63.50 (2.50)	mm (in)	63.50 (2.50)	63.50 (2.50)
Wear layer thickness			2.50 (0.10)	mm (in)	2.00 (0.08)	3.20 (0.13)
Product weight			135,730 (444.79)	g/m ² (oz/ft ²)	135,730 (444.79)	135,730 (444.79)
Product Form	Tiles	Width x Length	609.6 x 609.6 (24.0 x 24.0)	mm (in)	609.6 x 609.6 (24.0 x 24.0)	609.6 x 609.6 (24.0 x 24.0)
Sustainable certifications			-			
VOC emissions test method			Floorscore®			

Table 9. Product performance results for the Ecore flooring products.

Product	ASTM F970	ASTM D2047	ASTM D3389	ASTM D412, DIE C
	Static Load Limit	Coefficient of Friction	Abrasive Testing	Tensile Strength
PlayGuard/ECOMax 2.5"		0.8 Min	Less than 0.0010" lost	150 Lb./in ² min.
ECOSurfaces	400 lb/in ² < 0.005 in.	> 0.9		200lb/in ² min.
ECOsmash/SmashTile		> 0.9 (surface Layer)	1 or 0.20 mg loss/cycle (2000 cycles, H18Wheels)	200lb/in ² min.
Everlast Basic/ECONights	<0.020 in.	> 0.9	<1g, 100 cycles	200lb/in ² min.
UltraTile/ECOMax	Pass ¼" mandrel	> 0.9	1 or 0.20 mg loss/cycle (ASTM D3389, 2000 cycles, H18Wheels)	200lb/in ² min.
QT/ECOSilence	0.003"	≥0.6	Pass	259 psi
Motivate/ECOfit, Rally/ECOfit Plus, Beast	0.004" Typical	> 0.9	<1g, 100 cycles	>200 PSI
Monster	0.025"	>0.8	<1g, 100 cycles	>200 PSI

2.6 MARKET PLACEMENT/APPLICATION RULES

Technical specifications and product performance results for the flooring products can be found on the manufacturer's www.ecoreintl.com

2.7 PROPERTIES OF DECLARED PRODUCT AS DELIVERED

The products are delivered for installation in the form of rolls, tiles and planks.

2.8 MATERIAL COMPOSITION

The primary materials include virgin and recycled rubber, fillers and binders.

Table 10. Material content for the rubber flooring products in kg per square meter and percent of total mass.

Product	Unit	Adhesive	Filler	Other	Polymer binder	Rubber	Regrind/Crumb rubber
PlayGuard - 2.5"/ECOMax 2.5"; High color	kg/m ²	0.00	9.36	2.84	9.22	1.13	102
	%	(0.00%)	(7.5%)	(2.3%)	(7.4%)	(0.91%)	(82%)
PlayGuard - 2.5"/ECOMax 2.5"; Low color	kg/m ²	0.00	1.23	1.21	9.26	0.148	113
	%	(0.00%)	(0.99%)	(0.98%)	(7.4%)	(0.12%)	(90%)
ECOMash/SmashTile -High color	kg/m ²	0.00	8.28	2.71	11.2	0.998	113
	%	(0.00%)	(6.1%)	(2.0%)	(8.3%)	(0.74%)	(83%)
ECOMash/SmashTile -Low color	kg/m ²	0.00	1.16	1.43	11.2	0.140	122
	%	(0.00%)	(0.86%)	(1.1%)	(8.2%)	(0.10%)	(90%)
ECOSurfaces - High color	kg/m ²	0.00	2.54	0.506	0.297	0.306	0.744
	%	(0.00%)	(58%)	(12%)	(6.8%)	(7.0%)	(17%)
ECOSurfaces - Low color	kg/m ²	0.00	0.508	0.201	0.364	6.13x10 ⁻²	3.26
	%	(0.00%)	(12%)	(4.6%)	(8.3%)	(1.4%)	(74%)
Beast 2.5mm +8mm	kg/m ²	0.243	4.54	0.963	2.32	0.547	3.10
	%	(2.1%)	(39%)	(8.2%)	(20%)	(4.7%)	(26%)
Monster 2.5mm +10mm/12mm	kg/m ²	0.159	3.30	0.800	2.57	0.397	12.8
	%	(0.79%)	(16%)	(4.0%)	(13%)	(2.0%)	(64%)
ECOfit/Motivate 3mm+5mm	kg/m ²	0.109	2.60	0.544	0.630	0.314	3.26
	%	(1.5%)	(35%)	(7.3%)	(8.4%)	(4.2%)	(44%)
ECOfit Plus/Rally- 3mm+12mm	kg/m ²	9.76x10 ⁻²	2.12	0.497	0.965	0.256	7.48
	%	(0.85%)	(19%)	(4.4%)	(8.4%)	(2.2%)	(66%)
Everlast Basic/ECOnights - High color	kg/m ²	0.00	4.88	0.885	0.734	0.589	1.31
	%	(0.00%)	(58%)	(11%)	(8.7%)	(7.0%)	(16%)
Everlast Basic/ECOnights - Low color	kg/m ²	0.00	0.443	0.155	0.704	5.34x10 ⁻²	7.04
	%	(0.00%)	(5.3%)	(1.9%)	(8.4%)	(0.64%)	(84%)
UltraTile /ECOMax 1"- High color	kg/m ²	0.00	9.10	2.26	6.04	1.10	62.1
	%	(0.00%)	(11%)	(2.8%)	(7.5%)	(1.4%)	(77%)
UltraTile /ECOMax 1"- Low color	kg/m ²	0.00	1.32	1.00	5.93	0.159	72.1
	%	(0.00%)	(1.6%)	(1.2%)	(7.4%)	(0.20%)	(90%)
QT/ECOSilence - SCU	kg/m ²	0.00	0.00	4.59x10 ⁻²	0.459	0.00	3.41
	%	(0.00%)	(0.00%)	(1.2%)	(12%)	(0.00%)	(87%)
QT/ECOSilence - RBM	kg/m ²	0.00	0.00	3.66x10 ⁻²	0.366	0.00	2.53
	%	(0.00%)	(0.00%)	(1.2%)	(12%)	(0.00%)	(86%)

No substances required to be reported as hazardous are associated with the production of this product

2.9 MANUFACTURING

Ecore rubber flooring is produced at manufacturing facilities in the United States.

2.10 PACKAGING

The products are packaged for shipment using cardboard cartons, plastic wrap, steel banding and wooden pallets.

Table 11. Material content for the flooring product packaging, in kg per square meter and percent of total mass.

Product	Unit	Cardboard	Plastic	Steel	Wood	Total Packaging
PlayGuard - 2.5"/ECOmax 2.5"	kg/m ²	2.44x10 ⁻³	2.44x10 ⁻²	1.46x10 ⁻²	0.732	0.774
	%	(0.32%)	(3.2%)	(1.9%)	(95%)	(100%)
ECOmash/SmashTile	kg/m ²	2.44x10 ⁻³	2.44x10 ⁻²	1.46x10 ⁻²	0.732	0.774
	%	(0.32%)	(3.2%)	(1.9%)	(95%)	(100%)
ECOsurfaces	kg/m ²	0.129	0.294	0.00	0.732	1.16
	%	(11%)	(25%)	(0.00%)	(63%)	(100%)
Beast 2.5mm +8mm; Monster 2.5mm +10mm/12mm	kg/m ²	0.119	0.293	0.00	0.00	0.412
	%	(29%)	(71%)	(0.00%)	(0.00%)	(100%)
ECOfit/Motivate	kg/m ²	0.119	0.293	0.00	0.00	0.412
	%	(29%)	(71%)	(0.00%)	(0.00%)	(100%)
ECOfit Plus/Rally-3mm+12mm	kg/m ²	0.129	0.294	0.00	0.732	1.16
	%	(11%)	(25%)	(0.00%)	(63%)	(100%)
Everlast Basic/ ECONights	kg/m ²	0.129	0.294	0.00	0.732	1.16
	%	(11%)	(25%)	(0.00%)	(63%)	(100%)
UltraTile /ECOmax 1"	kg/m ²	2.44x10 ⁻³	2.44x10 ⁻²	1.46x10 ⁻²	0.732	0.774
	%	(0.32%)	(3.2%)	(1.9%)	(95%)	(100%)
QT/ECOsilence	kg/m ²	1.03x10 ⁻²	1.22x10 ⁻³	0.00	0.732	0.744
	%	(1.4%)	(0.16%)	(0.00%)	(98%)	(100%)

2.11 PRODUCT INSTALLATION

Installation of the product is accomplished using hand tools with negligible impacts and waste. The impacts associated with packaging disposal are included with the installation phase as per PCR requirements.

2.12 USE CONDITIONS

No special conditions of use are noted.

2.13 PRODUCT REFERENCE SERVICE LIFE AND BUILDING ESTIMATED SERVICE LIFE

The Reference Service Life (RSL) of the flooring product is based on the manufacturer's estimated product lifetime and is summarized in Table 12 below. The building Estimated Service Life (ESL) is 75 years, consistent with the PCR.

2.14 RE-USE PHASE

The flooring products are not reused at end-of-life.

2.15 DISPOSAL

At end-of-life, the products are disposed of in a landfill, per PCR guidance. It is assumed that no components of the product are recycled at end-of-life.

2.16 FURTHER INFORMATION

Further information on the product can be found on the manufacturers' website at www.ecoreintl.com

3. LCA: Calculation Rules

3.1 FUNCTIONAL UNIT

The functional unit used in the study is defined as 1 m² of floor covering installed for use over a 75-year period. The corresponding reference flow for each product system is presented in Table 12. For the present assessment, a reference service lifetime (RSL) corresponding to the manufacturer's estimated lifetime is assumed. The total number of required product lifecycles during the 75-year period over which the product system is modeled is also summarized for the product in Table 12.

Table 12. *Reference flows and RSL for the Rubber flooring product.*

Product	Reference Flow (kg/m ²)	Reference Service Life (RSL)	Replacement Cycle (ESL/RSL-1)
PlayGuard - 2.5"/ECOMax 2.5"; High color	124.50	20	2.75
PlayGuard - 2.5"/ECOMax 2.5"; Low color	124.50	20	2.75
ECOmash/SmashTile -High color	135.73	5	14
ECOmash/SmashTile -Low color	135.73	5	14
ECOSurfaces - High color	4.39	10	6.5
ECOSurfaces - Low color	4.39	10	6.5
Beast 2.5mm +8mm	11.71	15	4
Monster 2.5mm +10mm/12mm	20.01	15	4
ECOfit/Motivate 3mm+5mm	7.47	15	4
ECOfit Plus/Rally- 3mm+12mm	11.42	15	4
Everlast Basic/ECONights - High color	8.40	15	4
Everlast Basic/ECONights - Low color	8.40	15	4
UltraTile /ECOMax 1"- High color	80.56	20	2.75
UltraTile /ECOMax 1"- Low color	80.56	20	2.75
QT/ECOSilence - SCU	3.91	75	0
QT/ECOSilence - RBM	2.93	75	0

3.2 SYSTEM BOUNDARY

The scope of the EPD is cradle-to-grave, including raw material extraction and processing, transportation, product manufacture, product delivery, installation and use, and product disposal. The life cycle phases included in the EPD scope are described in Table 6 and illustrated in Figure 1.

Table 13. *The modules and unit processes included in the scope for the Ecore flooring products.*

Module	Module description from the PCR	Unit Processes Included in Scope
A1	Extraction and processing of raw materials; any reuse of products or materials from previous product systems; processing of secondary materials; generation of electricity from primary energy resources; energy, or other, recovery processes from secondary fuels	Extraction and processing of raw materials for the rubber flooring components.
A2	Transport (to the manufacturer)	Transport of component materials to the manufacturing facilities
A3	Manufacturing, including ancillary material production	Manufacturing of flooring products and packaging (incl. upstream unit processes*)
A4	Transport (to the building site)	Transport of product (including packaging) to the building site
A5	Construction-installation process	Impacts from the installation of the product are assumed negligible. Only impacts from packaging disposal are included in this phase.
B1	Product use	Use of the flooring in a commercial building setting. There are no associated emissions or impacts from the use of the product
B2	Product maintenance	Maintenance of products, including periodic cleaning over the 75-year ESL of the assessment.
B3	Product repair	The flooring is not expected to require repair over its lifetime. Impacts from this phase are reported as zero.
B4	Product replacement	The materials and energy required for replacement of the product over the 75-year ESL of the assessment are included in this phase.
B5	Product refurbishment	The flooring is not expected to require refurbishment over its lifetime. Impacts from this phase are reported as zero
B6	Operational energy use by technical building systems	There is no operational energy use associated with the use of the product
B7	Operational water use by technical building systems	There is no operational water use associated with the use of the product
C1	Deconstruction, demolition	Demolition of the product is accomplished using hand tools with no associated emissions and negligible impacts
C2	Transport (to waste processing)	Transport of flooring product to waste treatment at end-of-life
C3	Waste processing for reuse, recovery and/or recycling	The product is disposed of by landfilling which require no waste processing
C4	Disposal	Disposal of flooring product in municipal landfill.
D	Reuse-recovery-recycling potential	Module Not Declared

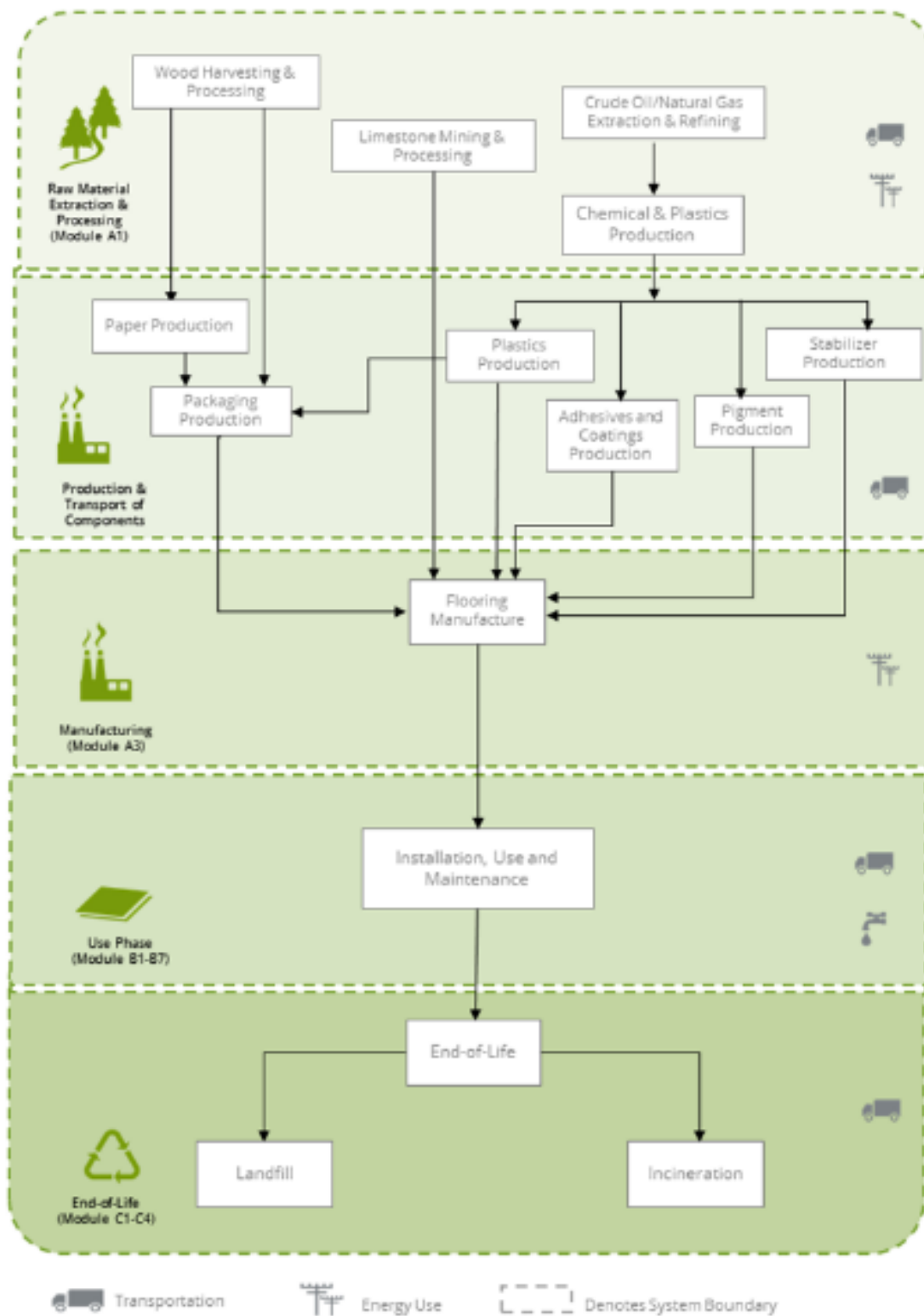


Figure 1. Flow Diagram for the life cycle of the Ecore rubber flooring product system.

3.3 PRODUCT SPECIFIC CALCULATION FOR USE PHASE

The recommended cleaning regime is highly dependent on the use of the premises where the floor covering is installed. In high traffic areas more frequent cleaning will be needed compared to areas where there is low traffic. For the purposes of this EPD, average maintenance (moderate traffic levels) is presented based on typical installations.

3.4 UNITS

All data and results are presented using SI units.

3.5 ESTIMATES AND ASSUMPTIONS

- The Reference Service Life (RSL) of the products was modeled based on information provided by the manufacturer assuming their products are installed and maintained as recommended and used for the specific application noted.
- For the product end-of-life, disposal of product and packaging is modeled based on the PCR guidance regarding recycling rates of product and packaging materials.
- For final disposal of the packaging material and flooring products at end-of-life, all materials are assumed to be transported 20 miles by diesel truck to either a landfill or material reclamation facility (for recycling). Datasets representing disposal in a landfill and waste incineration are from Ecoinvent.
- Modeling of recycled materials follows the recycled content method (also known as 100-0 method or cut-off method) whereby only the burdens of reprocessing the waste material are allocated to the system from the use of the recycled material.
- Electricity use at the Lancaster and York, Pennsylvania manufacturing facilities was allocated to the Ecore flooring products based on the product area as a fraction of the total production.
- Ecore International production facilities are located in the RFCE eGRID EPA NERC subregion. An Ecoinvent inventory dataset was modified to reflect the eGRID energy mix for RFCE to estimate resource use and emissions from electricity use at the Ecore manufacturing facilities.
- Downstream transport was modeled based on information provided by the manufacturer representing transport for global product distribution.
- The use phase of the product life cycle was modeled based on information provided by the manufacturer including recommended installation and cleaning methods, as well as cleaning frequency.

The PCR requires the results for several inventory flows related to construction products to be reported including energy and resource use and waste and outflows. These are aggregated inventory flows, and do not characterize any potential impact; results should be interpreted considering this limitation.

3.6 CUT-OFF RULES

According to the PCR, processes contributing greater than 1% of the total environmental impact indicator for each impact are included in the inventory. No data gaps were allowed which were expected to significantly affect the outcome of the indicator results. No known flows are deliberately excluded from this EPD.

3.7 DATA SOURCES

Primary data were provided by Ecore for their manufacturing facilities. The sources of secondary LCI data are the Ecoinvent database.

Table 14. Data sources for the Ecore rubber flooring product system.

Component	Dataset	Source	Publication date
Product			
Adhesive			
Adhesive	market for ethylene vinyl acetate copolymer ethylene vinyl acetate copolymer Cutoff, S/RoW	EI v3.6	2019
Filler			
Clay	market for clay clay Cutoff, S/RoW	EI v3.6	2019
Calcium Carbonate	market for limestone, crushed, washed limestone, crushed, washed Cutoff, S/RoW	EI v3.6	2019
Talc	market for limestone, crushed, washed limestone, crushed, washed Cutoff, S/RoW	EI v3.6	2019
Other			
Water	market group for tap water tap water Cutoff, S/GLO	EI v3.6	2019
Peroxide	market for chemical, organic chemical, organic Cutoff, S/GLO	EI v3.6	2019
Oil	market for lubricating oil lubricating oil Cutoff, S/RoW	EI v3.6	2019
Antioxidant; UV Light Stabilizer	market for chemical, organic chemical, organic Cutoff, S/GLO	EI v3.6	2019
ECOGuard Coating	market for polyurethane, flexible foam polyurethane, flexible foam Cutoff, S/RoW	EI v3.6	2019
Pigment			
Pigment	market for titanium dioxide titanium dioxide Cutoff, S/RoW	EI v3.6	2019
	beta-Cu phthalocyanine System/GLO	EI v3.6	2019
	market for carbon black carbon black Cutoff, S/GLO	EI v3.6	2019
Polymer binder			
Binder	market for methylene diphenyl diisocyanate methylene diphenyl diisocyanate Cutoff, S/RoW	EI v3.6	2019
Rubber			
EPDM	market for synthetic rubber synthetic rubber Cutoff, S/GLO	EI v3.6	2019
EPDM (recycled)	Rubber, recycled (Ecore)	EI v3.6	2019
Regrind/Crumb rubber			
SBR-Crumb	SBR - Crumb, recycled (Liberty) - LCI	EI v3.6	2019
Packaging			
Plastic	market for packaging film, low density polyethylene packaging film, low density polyethylene Cutoff, S/GLO	EI v3.6	2019
Pulp	market for corrugated board box corrugated board box Cutoff, S/RoW	EI v3.6	2019
Wood	market for EUR-flat pallet EUR-flat pallet Cutoff, S/GLO	EI v3.6	2019
Steel	market for steel, low-alloyed steel, low-alloyed Cutoff, S/GLO	EI v3.6	2019
Resources			
Grid electricity	Electricity, medium voltage, per kWh - RFCE/RFCE	EI v3.6	2019
Heat, natural gas	market group for heat, district or industrial, natural gas heat, district or industrial, natural gas Cutoff, S/GLO	EI v3.6	2019
Water	Process water, unspecified, natural origin/kg	EI v3.6	2019
Transportation			
Truck	market for transport, freight, lorry 16-32 metric ton, EURO4 transport, freight, lorry 16-32 metric ton, EURO4 Cutoff, S/RoW	EI v3.6	2019
Ship	transport, freight, sea, transoceanic ship transport, freight, sea, transoceanic ship Cutoff, S/GLO	EI v3.6	2019

3.8 DATA QUALITY

The data quality assessment addressed the following parameters: time-related coverage, geographical coverage, technological coverage, precision, completeness, representativeness, consistency, reproducibility, sources of data, and uncertainty.

Table 15. *Data quality assessment for the Ecore flooring product system.*

Data Quality Parameter	Data Quality Discussion
Time-Related Coverage: Age of data and the minimum length of time over which data is collected	The most recent available data are used, based on other considerations such as data quality and similarity to the actual operations. Typically, these data are less than 5 years old (typically 2016). All of the data used represented an average of at least one year's worth of data collection, and up to three years in some cases. Manufacturer-supplied data (primary data) are based on annualized production for 2018.
Geographical Coverage: Geographical area from which data for unit processes is collected to satisfy the goal of the study	The data used in the analysis provide the best possible representation available with current data. Electricity use for product manufacture is modeled using representative data for the US. Surrogate data used in the assessment are representative of global or European operations. Data representative of European operations are considered sufficiently similar to actual processes. Data representing product disposal are based on US statistics.
Technology Coverage: Specific technology or technology mix	For the most part, data are representative of the actual technologies used for processing, transportation, and manufacturing operations. Representative fabrication datasets, specific to the type of material, are used to represent the actual processes, as appropriate.
Precision: Measure of the variability of the data values for each data expressed	Precision of results are not quantified due to a lack of data. Data collected for operations were typically averaged for one or more years and over multiple operations, which is expected to reduce the variability of results.
Completeness: Percentage of flow that is measured or estimated	The LCA model included all known mass and energy flows for production of the flooring products. In some instances, surrogate data used to represent upstream and downstream operations may be missing some data which is propagated in the model. No known processes or activities contributing to more than 1% of the total environmental impact for each indicator are excluded.
Representativeness: Qualitative assessment of the degree to which the data set reflects the true population of interest	Data used in the assessment represent typical or average processes as currently reported from multiple data sources and are therefore generally representative of the range of actual processes and technologies for production of these materials. Considerable deviation may exist among actual processes on a site-specific basis; however, such a determination would require detailed data collection throughout the supply chain back to resource extraction.
Consistency: Qualitative assessment of whether the study methodology is applied uniformly to the various components of the analysis	The consistency of the assessment is considered to be high. Data sources of similar quality and age are used; with a bias towards Ecoinvent v3.6 data where available. Different portions of the product life cycle are equally considered; however, it must be noted that final disposition of the product is based on assumptions of current average practices in the United States.
Reproducibility: Qualitative assessment of the extent to which information about the methodology and data values would allow an independent practitioner to reproduce the results reported in the study	Based on the description of data and assumptions used, this assessment would be reproducible by other practitioners. All assumptions, models, and data sources are documented.
Sources of the Data: Description of all primary and secondary data sources	Data representing energy use at Ecore's Pennsylvania manufacturing facilities represent an annual average and are considered of high quality due to the length of time over which these data are collected, as compared to a snapshot that may not accurately reflect fluctuations in production. For secondary LCI data, Ecoinvent v3.6 LCI data are used.
Uncertainty of the Information: Uncertainty related to data, models, and assumptions	Uncertainty related to materials in the flooring products and packaging is low. Actual supplier data for upstream operations was not available for all suppliers and the study relied upon the use of existing representative datasets. These datasets contained relatively recent data (<10 years) but lacked geographical representativeness. Uncertainty related to the impact assessment methods used in the study are high. The impact assessment method required by the PCR includes impact potentials, which lack characterization of providing and receiving environments or tipping points.

3.9 PERIOD UNDER REVIEW

The period of review is the calendar year 2018.

3.10 ALLOCATION

Manufacturing resource use was allocated to the products based on area. Impacts from transportation were allocated based on the mass of material and distance transported.

3.11 COMPARABILITY

The PCR this EPD was based on was not written to support comparative assertions. EPDs based on different PCRs, or different calculation models, may not be comparable. When attempting to compare EPDs or life cycle impacts of products from different companies, the user should be aware of the uncertainty in the final results, due to and not limited to, the practitioner's assumptions, the source of the data used in the study, and the specifics of the product modeled.

4. LCA: Scenarios and Additional Technical Information

Delivery and Installation stage (A4 - A5)

Distribution of the flooring products to the point of installation is included in the assessment. Transportation parameters for modeling product distribution are summarized in Table 16. Production-weighted average distances by transport mode were used to represent product distribution globally.

Table 16. *Product distribution parameters, per 1 m² (A4).*

Transport Mode	Fuel utilization	Capacity utilization (%)	
Diesel truck	42 L/100km	76%	
Ocean freighter	2.5 g/tkm	65%	
Product	Gross mass transported	Transport Distance (km)	
		Road	Ship
PlayGuard - 2.5"/ECOMax 2.5"; High color	125.27	2,362	312
PlayGuard - 2.5"/ECOMax 2.5"; Low color	125.27	2,362	312
ECOMash/SmashTile -High color	136.50	2,362	312
ECOMash/SmashTile -Low color	136.50	2,362	312
ECOSurfaces - High color	4.92	2,362	312
ECOSurfaces - Low color	4.92	2,362	312
Beast 2.5mm +8mm	12.12	1,773	312
Monster 2.5mm +10mm/12mm	20.42	1,773	312
ECOfit/Motivate 3mm+5mm	7.88	1,773	312
ECOfit Plus/Rally- 3mm+12mm	11.91	1,773	312
Everlast Basic/ECOnights - High color	8.90	2,362	312
Everlast Basic/ECOnights - Low color	8.90	2,362	312
UltraTile /ECOMax 1"- High color	81.33	2,362	312
UltraTile /ECOMax 1"- Low color	81.33	2,362	312
QT/ECOSilence - SCU	4.65	1,773	312
QT/ECOSilence - RBM	3.67	1,773	312

The impacts associated with the product installation are assumed negligible. The impacts associated with packaging disposal are included with the installation phase as per PCR requirements.

Table 17. *Installation parameters for the rubber flooring products, per 1 m² (A5).*

Parameter		PlayGuard; ECOmash/SmashTile; UltraTile/ ECOmax	ECOSurfaces; ECOfit Plus/Rally; Everlast Basic/ ECOnights	Beast; Monster; ECOfit/Motivate;	QT/ECOSilence;
Ancillary materials (kg)		negligible	negligible	negligible	negligible
Net freshwater consumption (m ³)		-	-	-	-
Electricity consumption (kWh)		-	-	-	-
Product loss per functional unit (kg)		negligible	negligible	negligible	negligible
Waste materials generated by product installation (kg)		negligible	negligible	negligible	negligible
Output materials resulting from on-site waste processing (kg)		-	-	-	-
Mass of packaging waste (kg)	Paper/Corrugated	2.44x10 ⁻³	0.129	0.119	1.03x10 ⁻²
	Plastic	2.44x10 ⁻²	0.294	0.293	1.22x10 ⁻³
	Steel	1.46x10 ⁻²	0.00	0.00	0.00
	Wood	0.732	0.732	0.00	0.732
Biogenic carbon contained in packaging (kg CO ₂)		1.29	1.52	0.209	1.31
Direct emissions (kg)		-	-	-	-

Use stage (B1)

No impacts are associated with the use of the product over the Reference Service Lifetime.

Maintenance stage (B2)

According to the manufacturer, typical maintenance involves regular sweeping and damp mopping. The present assessment is based on a recommended weekly cleaning schedule including sweeping and damp mopping with a neutral cleaner.

Table 18. *Maintenance parameters for the flooring products, per 1 m².*

Parameter	Unit	Value
<i>Maintenance cycle</i>		<i>Initial cleaning (one time)</i>
Net freshwater consumption	kg/m ² /yr	2.03x10 ⁻²
Cleaning agent	kg/m ² /yr	1.53x10 ⁻³
<i>Maintenance process</i>		<i>Damp mopping (weekly)</i>
Net freshwater consumption	kg/m ² /yr	0.352
Cleaning agent	kg/m ² /yr	7.93x10 ⁻³
<i>Maintenance process</i>		<i>Restorative cleaning (once per RSL)</i>
Net freshwater consumption	kg/m ² /RSL	3.39x10 ⁻²
Cleaning agent	kg/m ² /RSL	4.07x10 ⁻³
Further assumptions	-	Moderate traffic; weekly maintenance

Repair/Refurbishment stage (B3; B5)

Product repair and refurbishment are not relevant during the lifetime of the product.

Replacement stage (B4)

The materials and energy required for replacement of the product over the 75-year ESL of the assessment are included in this stage.

Building operation stage (B6 – B7)

There is no operational energy or water use associated with the use of the product.

Disposal stage (C1 - C4)

The disposal stage includes removal of the products (C1); transport of the flooring products to waste treatment facilities (C2); waste processing (C3); and associated emissions as the product degrades in a landfill or is burned in an incinerator (C4). For the flooring products, no emissions are generated during demolition (C1) while no waste processing (C3) is required for incineration or landfill disposal.

Transportation of waste materials at end-of-life (C2) assumes a 20 mile (~32 km) average distance to disposal, consistent with assumptions used in the US EPA WARM model. The recycling rates used for the product packaging are based on the PCR. No recycling of the product materials is assumed at end-of-life. The relevant disposal statistics used for the packaging are summarized in Table 19 and Table 20. For material not recycled, 80% are assumed landfilled and 20% incinerated.

Table 19. Recycling rates for packaging materials at end-of-life.

Material	Recycling Rate
Paper & Pulp	75%
Plastics	15%
Steel	57%

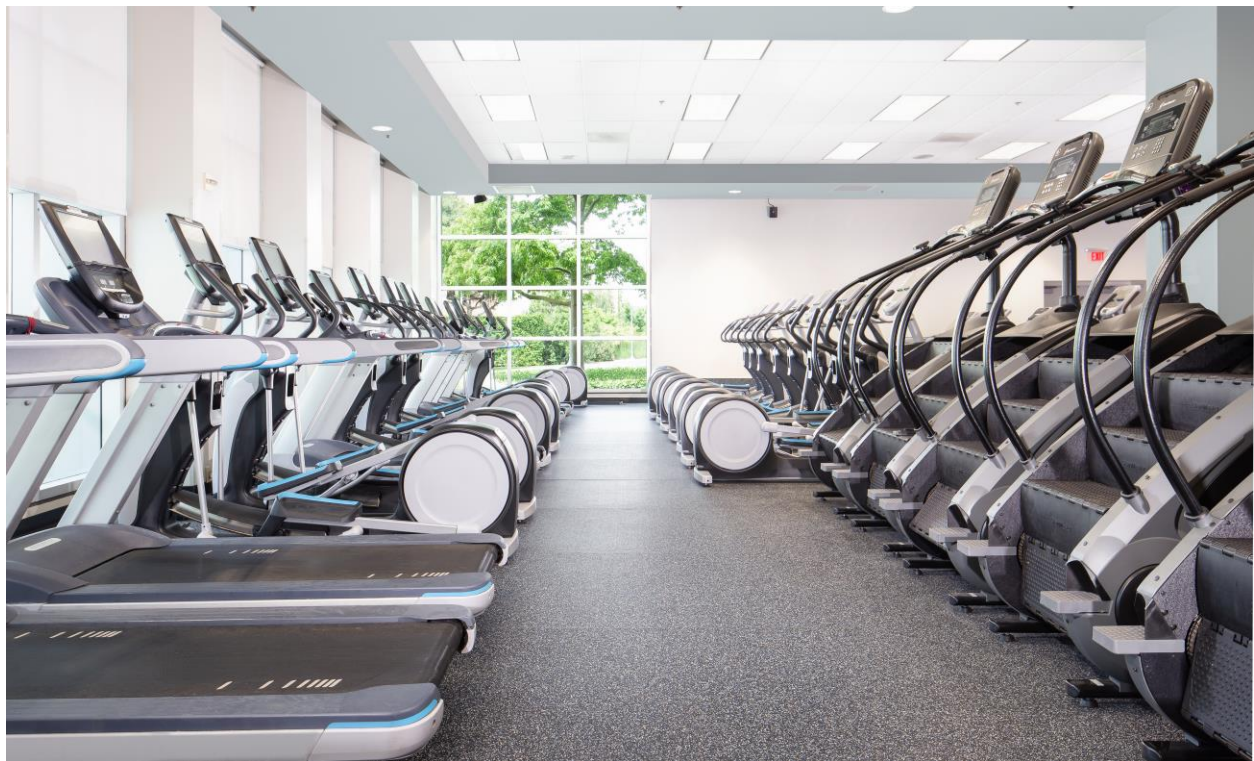


Table 20. End-of-life disposal scenario parameters for the flooring products.

Product	Scenario assumptions	Collection process		Recovery	Disposal			Removals of biogenic carbon ¹
		Collected separately	Collected with mixed waste		Recycling	Landfill	Incineration	
PlayGuard - 2.5"/ECOMax 2.5"; High color	Landfill	-	469	n/a	-	469	-	n/a
PlayGuard - 2.5"/ECOMax 2.5"; Low color	Landfill	-	469	n/a	-	469	-	n/a
ECOmash/SmashTile -High color	Landfill	-	2,050	n/a	-	2,050	-	n/a
ECOmash/SmashTile -Low color	Landfill	-	2,050	n/a	-	2,050	-	n/a
ECOSurfaces - High color	Landfill	-	35.6	n/a	-	35.6	-	n/a
ECOSurfaces - Low color	Landfill	-	35.6	n/a	-	35.6	-	n/a
Beast 2.5mm +8mm	Landfill	-	59.7	n/a	-	59.7	-	n/a
Monster 2.5mm +10mm/12mm	Landfill	-	101	n/a	-	101	-	n/a
ECOfit/Motivate 3mm+5mm	Landfill	-	38.4	n/a	-	38.4	-	n/a
ECOfit Plus/Rally- 3mm+12mm	Landfill	-	58.6	n/a	-	58.6	-	n/a
Everlast Basic/ECONights - High color	Landfill	-	43.6	n/a	-	43.6	-	n/a
Everlast Basic/ECONights - Low color	Landfill	-	43.6	n/a	-	43.6	-	n/a
UltraTile /ECOMax 1"- High color	Landfill	-	304	n/a	-	304	-	n/a
UltraTile /ECOMax 1"- Low color	Landfill	-	304	n/a	-	304	-	n/a
QT/ECOSilence - SCU	Landfill	-	4.50	n/a	-	4.50	-	n/a
QT/ECOSilence - RBM	Landfill	-	3.52	n/a	-	3.52	-	n/a

¹ excluding packaging

5. LCA: Results

Results of the Life Cycle Assessment are presented below. It is noted that LCA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks.

The following environmental impact category indicators are reported using characterization factors based on the U.S. EPA's Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts – TRACI 2.1 and CML-IA.

CMLI-A Impact Category	Unit	TRACI 2.1 Impact Category	Unit
Global Warming Potential (GWP)	kg CO ₂ eq	Global Warming Potential (GWP)	kg CO ₂ eq
Depletion potential of the stratospheric ozone layer (ODP)	kg CFC 11 eq	Ozone Depletion Potential (ODP)	kg CFC 11 eq
Acidification Potential of soil and water (AP)	kg SO ₂ eq	Acidification Potential (AP)	kg SO ₂ eq
Eutrophication Potential (EP)	kg PO ₄ ³⁻ eq	Eutrophication Potential (EP)	kg N eq
Photochemical Oxidant Creation Potential (POCP)	kg C ₂ H ₄ eq	Smog Formation Potential (SFP)	kg O ₃ eq
Abiotic depletion potential (ADP-elements) for non-fossil resources	kg Sb eq	Fossil Fuel Depletion Potential (ADP _{fossil})	MJ Surplus, LHV
Abiotic depletion potential (ADP-fossil fuels) for fossil resources	MJ, LHV	-	-

These impact categories are globally deemed mature enough to be included in Type III environmental declarations. Other categories are being developed and defined and LCA should continue making advances in their development. However, the EPD users shall not use additional measures for comparative purposes.

The following inventory parameters, specified by the PCR, are also reported.

Resources	Unit	Waste and Outflows	Unit
RPR_E : Renewable primary resources used as energy carrier (fuel)	MJ, LHV	HWD : Hazardous waste disposed	kg
RPR_M : Renewable primary resources with energy content used as material	MJ, LHV	NHWD : Non-hazardous waste disposed	kg
NRPR_E : Non-renewable primary resources used as an energy carrier (fuel)	MJ, LHV	HLRW : High-level radioactive waste, conditioned, to final repository	kg
NRPR_M : Non-renewable primary resources with energy content used as material	MJ, LHV	ILLRW : Intermediate- and low-level radioactive waste, conditioned, to final repository	kg
SM : Secondary materials	MJ, LHV	CRU : Components for re-use	kg
RSF : Renewable secondary fuels	MJ, LHV	MR : Materials for recycling	kg
NRSF : Non-renewable secondary fuels	MJ, LHV	MER : Materials for energy recovery	kg
RE : Recovered energy	MJ, LHV	EE : Recovered energy exported from the product system	MJ, LHV
FW : Use of net freshwater resources	m ³	-	-

Modules B1, B3, B5, B6, and B7 are not associated with any impact and are therefore declared as zero. In addition, module C1 is likewise not associated with any impact as the floor is manually deconstructed. Additionally, as rubber flooring products do not typically contain bio-based materials, biogenic carbon emissions and removals are not declared. Module D is not declared. In the interest of space and table readability, these modules are not included in the results presented below.

Table 21. Life Cycle Impact Assessment (LCIA) results for the *Ecore PlayGuard - 2.5"ECOMax 2.5"; High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	94.4	10.4	0.882	56.9	4.70x10 ⁻²	0.589	663	5.08	73.6
	10%	1.1%	0.10%	6.3%	0.01%	0.07%	73%	0.56%	8.1%
ODP (kg CFC-11 eq)	0.502	4.07x10 ⁻²	3.31x10 ⁻³	0.365	1.50x10 ⁻⁴	2.73x10 ⁻³	2.62	2.38x10 ⁻²	1.72x10 ⁻²
	14%	1.1%	0.09%	10%	0.00%	0.08%	73%	0.66%	0.48%
AP (kg SO ₂ eq)	0.219	9.68x10 ⁻³	1.66x10 ⁻³	6.58x10 ⁻²	1.21x10 ⁻⁴	1.04x10 ⁻³	1.76	5.12x10 ⁻³	0.340
	9.1%	0.40%	0.07%	2.7%	0.01%	0.04%	73%	0.21%	14%
EP (kg (PO ₄) ³⁻ eq)	6.15x10 ⁻²	1.41x10 ⁻³	2.60x10 ⁻⁴	1.12x10 ⁻²	5.44x10 ⁻⁶	1.82x10 ⁻⁴	0.250	7.85x10 ⁻⁴	1.57x10 ⁻²
	18%	0.41%	0.08%	3.3%	0.00%	0.05%	73%	0.23%	4.6%
POCP (kg C ₂ H ₄ eq)	1.52x10 ⁻⁵	1.82x10 ⁻⁶	8.65x10 ⁻⁸	9.89x10 ⁻⁶	5.57x10 ⁻⁹	3.30x10 ⁻⁸	7.78x10 ⁻⁵	8.85x10 ⁻⁷	3.66x10 ⁻⁷
	14%	1.7%	0.08%	9.3%	0.01%	0.03%	73%	0.83%	0.34%
ADPE (kg Sb eq)	8.32x10 ⁻⁶	1.07x10 ⁻⁸	2.06x10 ⁻⁷	5.42x10 ⁻⁸	9.21x10 ⁻¹²	3.25x10 ⁻⁹	2.36x10 ⁻⁵	1.39x10 ⁻⁹	7.35x10 ⁻⁹
	26%	0.03%	0.64%	0.17%	0.00%	0.01%	73%	0.00%	0.02%
ADPF (MJ eq)	1,490	153	12.4	827	0.438	12.8	7,120	69.5	39.0
	15%	1.6%	0.13%	8.5%	0.00%	0.13%	73%	0.71%	0.40%
TRACI 2.1									
GWP (kg CO ₂ eq)	94.4	10.3	0.861	56.7	4.66x10 ⁻²	0.579	642	5.08	65.8
	11%	1.2%	0.10%	6.5%	0.01%	0.07%	73%	0.58%	7.5%
ODP (kg CFC-11 eq)	0.520	4.77x10 ⁻²	3.62x10 ⁻³	0.409	1.87x10 ⁻⁴	2.83x10 ⁻³	2.89	2.94x10 ⁻²	3.94x10 ⁻²
	13%	1.2%	0.09%	10%	0.00%	0.07%	73%	0.75%	1.0%
AP (kg SO ₂ eq)	0.436	1.21x10 ⁻²	3.34x10 ⁻³	6.87x10 ⁻²	2.72x10 ⁻⁴	2.07x10 ⁻³	3.93	3.86x10 ⁻³	0.904
	8.1%	0.23%	0.06%	1.3%	0.01%	0.04%	73%	0.07%	17%
EP (kg N eq)	7.07	1.14	6.07x10 ⁻²	8.79	5.25x10 ⁻³	3.27x10 ⁻²	50.2	0.830	0.366
	10%	1.7%	0.09%	13%	0.01%	0.05%	73%	1.2%	0.53%
SFP (kg O ₃ eq)	1.73x10 ⁻⁵	2.42x10 ⁻⁶	1.03x10 ⁻⁷	1.32x10 ⁻⁵	7.41x10 ⁻⁹	3.97x10 ⁻⁸	9.54x10 ⁻⁵	1.18x10 ⁻⁶	4.84x10 ⁻⁷
	13%	1.9%	0.08%	10%	0.01%	0.03%	73%	0.91%	0.37%
FFD (MJ eq)	152	20.6	1.49	112	6.20x10 ⁻²	1.58	826	9.85	4.57
	13%	1.8%	0.13%	9.9%	0.01%	0.14%	73%	0.87%	0.40%

Table 22. Resource use and waste flows for the *Ecore PlayGuard - 2.5"ECOMax 2.5"; High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	62.3	1.70	22.8	8.81	1.71x10 ⁻³	1.24	268	0.256	1.72
	17%	0.46%	6.2%	2.4%	0.00%	0.34%	73%	0.07%	0.47%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	102	0.00	0.00	0.00	0.00	0.00	280	0.00	0.00
	27%	0.00%	0.00%	0.00%	0.00%	0.00%	73%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	6.17	0.110	6.61x10 ⁻²	0.568	1.53x10 ⁻⁴	9.64x10 ⁻²	19.3	2.25x10 ⁻²	9.63x10 ⁻²
	23%	0.42%	0.25%	2.1%	0.00%	0.36%	73%	0.09%	0.36%
Wastes									
HWD (kg)	1.86x10 ⁻³	4.10x10 ⁻⁴	3.03x10 ⁻⁵	2.07x10 ⁻³	1.20x10 ⁻⁶	7.19x10 ⁻⁶	1.29x10 ⁻²	1.89x10 ⁻⁴	1.34x10 ⁻⁴
	11%	2.3%	0.17%	12%	0.01%	0.04%	73%	1.1%	0.76%
NHWD (kg)	9.17	7.33	0.306	35.9	2.43x10 ⁻²	5.56x10 ⁻²	489	0.329	125
	1.4%	1.1%	0.05%	5.4%	0.00%	0.01%	73%	0.05%	19%
HLRW (kg)	6.78x10 ⁻³	1.39x10 ⁻³	1.14x10 ⁻⁴	7.03x10 ⁻³	4.04x10 ⁻⁶	2.58x10 ⁻⁵	4.51x10 ⁻²	6.39x10 ⁻⁴	4.61x10 ⁻⁴
	11%	2.3%	0.19%	11%	0.01%	0.04%	73%	1.0%	0.75%
ILLRW (kg)	4.00x10 ⁻³	1.01x10 ⁻³	7.28x10 ⁻⁵	5.50x10 ⁻³	3.10x10 ⁻⁶	9.68x10 ⁻⁶	3.10x10 ⁻²	4.94x10 ⁻⁴	2.07x10 ⁻⁴
	9.4%	2.4%	0.17%	13%	0.01%	0.02%	73%	1.2%	0.49%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	1.38x10 ⁻²	0.00	3.81x10 ⁻²	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	27%	0.00%	73%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 23. Life Cycle Impact Assessment (LCIA) results for the *Ecore PlayGuard - 2.5"/ECOMax 2.5"*; Low color flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	85.6	9.11	0.882	56.9	4.70x10 ⁻²	0.589	636	5.08	73.6
	9.9%	1.0%	0.10%	6.6%	0.01%	0.07%	73%	0.59%	8.5%
ODP (kg CFC-11 eq)	0.437	3.58x10 ⁻²	3.31x10 ⁻³	0.365	1.50x10 ⁻⁴	2.73x10 ⁻³	2.43	2.38x10 ⁻²	1.72x10 ⁻²
	13%	1.1%	0.10%	11%	0.00%	0.08%	73%	0.72%	0.52%
AP (kg SO ₂ eq)	0.211	8.50x10 ⁻³	1.66x10 ⁻³	6.58x10 ⁻²	1.21x10 ⁻⁴	1.04x10 ⁻³	1.74	5.12x10 ⁻³	0.340
	8.9%	0.36%	0.07%	2.8%	0.01%	0.04%	73%	0.22%	14%
EP (kg (PO ₄) ³⁻ eq)	5.77x10 ⁻²	1.24x10 ⁻³	2.60x10 ⁻⁴	1.12x10 ⁻²	5.44x10 ⁻⁶	1.82x10 ⁻⁴	0.239	7.85x10 ⁻⁴	1.57x10 ⁻²
	18%	0.38%	0.08%	3.4%	0.00%	0.06%	73%	0.24%	4.8%
POCP (kg C ₂ H ₄ eq)	1.34x10 ⁻⁵	1.60x10 ⁻⁶	8.65x10 ⁻⁸	9.89x10 ⁻⁶	5.57x10 ⁻⁹	3.30x10 ⁻⁸	7.20x10 ⁻⁵	8.85x10 ⁻⁷	3.66x10 ⁻⁷
	14%	1.6%	0.09%	10%	0.01%	0.03%	73%	0.90%	0.37%
ADPE (kg Sb eq)	4.67x10 ⁻⁶	9.35x10 ⁻⁹	2.06x10 ⁻⁷	5.42x10 ⁻⁸	9.21x10 ⁻¹²	3.25x10 ⁻⁹	1.36x10 ⁻⁵	1.39x10 ⁻⁹	7.35x10 ⁻⁹
	25%	0.05%	1.1%	0.29%	0.00%	0.02%	73%	0.01%	0.04%
ADPF (MJ eq)	1,240	135	12.4	827	0.438	12.8	6,390	69.5	39.0
	14%	1.5%	0.14%	9.5%	0.01%	0.15%	73%	0.80%	0.45%
TRACI 2.1									
GWP (kg CO ₂ eq)	85.8	9.08	0.861	56.7	4.66x10 ⁻²	0.579	614	5.08	65.8
	10%	1.1%	0.10%	6.8%	0.01%	0.07%	73%	0.61%	7.8%
ODP (kg CFC-11 eq)	0.442	4.19x10 ⁻²	3.62x10 ⁻³	0.409	1.87x10 ⁻⁴	2.83x10 ⁻³	2.66	2.94x10 ⁻²	3.94x10 ⁻²
	12%	1.2%	0.10%	11%	0.01%	0.08%	73%	0.81%	1.1%
AP (kg SO ₂ eq)	0.421	1.06x10 ⁻²	3.34x10 ⁻³	6.87x10 ⁻²	2.72x10 ⁻⁴	2.07x10 ⁻³	3.88	3.86x10 ⁻³	0.904
	7.9%	0.20%	0.06%	1.3%	0.01%	0.04%	73%	0.07%	17%
EP (kg N eq)	6.26	0.997	6.07x10 ⁻²	8.79	5.25x10 ⁻³	3.27x10 ⁻²	47.6	0.830	0.366
	9.6%	1.5%	0.09%	14%	0.01%	0.05%	73%	1.3%	0.56%
SFP (kg O ₃ eq)	1.49x10 ⁻⁵	2.13x10 ⁻⁶	1.03x10 ⁻⁷	1.32x10 ⁻⁵	7.41x10 ⁻⁹	3.97x10 ⁻⁸	8.79x10 ⁻⁵	1.18x10 ⁻⁶	4.84x10 ⁻⁷
	12%	1.8%	0.09%	11%	0.01%	0.03%	73%	0.98%	0.40%
FFD (MJ eq)	120	18.1	1.49	112	6.20x10 ⁻²	1.58	731	9.85	4.57
	12%	1.8%	0.15%	11%	0.01%	0.16%	73%	0.99%	0.46%

Table 24. Resource use and waste flows for the *Ecore PlayGuard - 2.5"/ECOMax 2.5"; Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	53.2	1.49	22.8	8.81	1.71x10 ⁻³	1.24	243	0.256	1.72
	16%	0.45%	6.9%	2.7%	0.00%	0.37%	73%	0.08%	0.52%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	113	0.00	0.00	0.00	0.00	0.00	310	0.00	0.00
	27%	0.00%	0.00%	0.00%	0.00%	0.00%	73%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	5.56	9.69x10 ⁻²	6.61x10 ⁻²	0.568	1.53x10 ⁻⁴	9.64x10 ⁻²	17.6	2.25x10 ⁻²	9.62x10 ⁻²
	23%	0.40%	0.27%	2.4%	0.00%	0.40%	73%	0.09%	0.40%
Wastes									
HWD (kg)	1.65x10 ⁻³	3.60x10 ⁻⁴	3.03x10 ⁻⁵	2.07x10 ⁻³	1.20x10 ⁻⁶	7.19x10 ⁻⁶	1.22x10 ⁻²	1.89x10 ⁻⁴	1.34x10 ⁻⁴
	9.9%	2.2%	0.18%	12%	0.01%	0.04%	73%	1.1%	0.80%
NHWD (kg)	7.54	6.44	0.306	35.9	2.43x10 ⁻²	5.56x10 ⁻²	482	0.329	125
	1.1%	0.98%	0.05%	5.5%	0.00%	0.01%	73%	0.05%	19%
HLRW (kg)	6.05x10 ⁻³	1.22x10 ⁻³	1.14x10 ⁻⁴	7.03x10 ⁻³	4.04x10 ⁻⁶	2.58x10 ⁻⁵	4.27x10 ⁻²	6.39x10 ⁻⁴	4.61x10 ⁻⁴
	10%	2.1%	0.20%	12%	0.01%	0.04%	73%	1.1%	0.79%
ILLRW (kg)	3.05x10 ⁻³	8.89x10 ⁻⁴	7.28x10 ⁻⁵	5.50x10 ⁻³	3.10x10 ⁻⁶	9.68x10 ⁻⁶	2.81x10 ⁻²	4.94x10 ⁻⁴	2.07x10 ⁻⁴
	8.0%	2.3%	0.19%	14%	0.01%	0.03%	73%	1.3%	0.54%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	1.38x10 ⁻²	0.00	3.81x10 ⁻²	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	27%	0.00%	73%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 25. Life Cycle Impact Assessment (LCIA) results for the *Ecore ECOMash/SmashTile -High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	108	11.0	0.882	62.0	4.70x10 ⁻²	0.648	3,740	5.54	79.6
	2.7%	0.28%	0.02%	1.5%	0.00%	0.02%	93%	0.14%	2.0%
ODP (kg CFC-11 eq)	0.557	4.34x10 ⁻²	3.31x10 ⁻³	0.398	1.50x10 ⁻⁴	3.00x10 ⁻³	14.6	2.59x10 ⁻²	1.86x10 ⁻²
	3.5%	0.28%	0.02%	2.5%	0.00%	0.02%	93%	0.16%	0.12%
AP (kg SO ₂ eq)	0.254	1.03x10 ⁻²	1.66x10 ⁻³	7.17x10 ⁻²	1.21x10 ⁻⁴	1.15x10 ⁻³	10.0	5.58x10 ⁻³	0.373
	2.4%	0.10%	0.02%	0.67%	0.00%	0.01%	93%	0.05%	3.5%
EP (kg (PO ₄) ³⁻ eq)	7.20x10 ⁻²	1.50x10 ⁻³	2.60x10 ⁻⁴	1.22x10 ⁻²	5.44x10 ⁻⁶	2.00x10 ⁻⁴	1.45	8.56x10 ⁻⁴	1.70x10 ⁻²
	4.6%	0.10%	0.02%	0.78%	0.00%	0.01%	93%	0.05%	1.1%
POCP (kg C ₂ H ₄ eq)	1.76x10 ⁻⁵	1.94x10 ⁻⁶	8.65x10 ⁻⁸	1.08x10 ⁻⁵	5.57x10 ⁻⁹	3.60x10 ⁻⁸	4.45x10 ⁻⁴	9.65x10 ⁻⁷	3.98x10 ⁻⁷
	3.7%	0.41%	0.02%	2.3%	0.00%	0.01%	93%	0.20%	0.08%
ADPE (kg Sb eq)	4.79x10 ⁻⁶	1.13x10 ⁻⁸	2.06x10 ⁻⁷	5.90x10 ⁻⁸	9.21x10 ⁻¹²	3.57x10 ⁻⁹	7.10x10 ⁻⁵	1.51x10 ⁻⁹	7.97x10 ⁻⁹
	6.3%	0.01%	0.27%	0.08%	0.00%	0.00%	93%	0.00%	0.01%
ADPF (MJ eq)	1,670	163	12.4	901	0.438	14.1	40,200	75.7	42.5
	3.9%	0.38%	0.03%	2.1%	0.00%	0.03%	93%	0.18%	0.10%
TRACI 2.1									
GWP (kg CO ₂ eq)	108	11.0	0.861	61.8	4.66x10 ⁻²	0.637	3,620	5.53	71.2
	2.8%	0.28%	0.02%	1.6%	0.00%	0.02%	93%	0.14%	1.8%
ODP (kg CFC-11 eq)	0.565	5.08x10 ⁻²	3.62x10 ⁻³	0.446	1.87x10 ⁻⁴	3.11x10 ⁻³	16.0	3.20x10 ⁻²	4.29x10 ⁻²
	3.3%	0.30%	0.02%	2.6%	0.00%	0.02%	93%	0.19%	0.25%
AP (kg SO ₂ eq)	0.503	1.29x10 ⁻²	3.34x10 ⁻³	7.49x10 ⁻²	2.72x10 ⁻⁴	2.27x10 ⁻³	22.3	4.20x10 ⁻³	0.992
	2.1%	0.05%	0.01%	0.31%	0.00%	0.01%	93%	0.02%	4.2%
EP (kg N eq)	7.96	1.21	6.07x10 ⁻²	9.58	5.25x10 ⁻³	3.60x10 ⁻²	282	0.905	0.398
	2.6%	0.40%	0.02%	3.2%	0.00%	0.01%	93%	0.30%	0.13%
SFP (kg O ₃ eq)	1.99x10 ⁻⁵	2.58x10 ⁻⁶	1.03x10 ⁻⁷	1.43x10 ⁻⁵	7.41x10 ⁻⁹	4.33x10 ⁻⁸	5.42x10 ⁻⁴	1.29x10 ⁻⁶	5.27x10 ⁻⁷
	3.4%	0.44%	0.02%	2.5%	0.00%	0.01%	93%	0.22%	0.09%
FFD (MJ eq)	169	21.9	1.49	122	6.20x10 ⁻²	1.75	4,620	10.7	4.97
	3.4%	0.44%	0.03%	2.5%	0.00%	0.04%	93%	0.22%	0.10%

Table 26. Resource use and waste flows for the *Ecore ECOMash/SmashTile -High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	70.7	1.81	22.8	9.60	1.71x10 ⁻³	1.36	1,500	0.279	1.87
	4.4%	0.11%	1.4%	0.60%	0.00%	0.08%	93%	0.02%	0.12%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	113	0.00	0.00	0.00	0.00	0.00	1,580	0.00	0.00
	6.7%	0.00%	0.00%	0.00%	0.00%	0.00%	93%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	7.02	0.118	6.61x10 ⁻²	0.619	1.53x10 ⁻⁴	0.102	111	2.45x10 ⁻²	0.104
	5.9%	0.10%	0.06%	0.52%	0.00%	0.09%	93%	0.02%	0.09%
Wastes									
HWD (kg)	2.10x10 ⁻³	4.36x10 ⁻⁴	3.03x10 ⁻⁵	2.25x10 ⁻³	1.20x10 ⁻⁶	7.89x10 ⁻⁶	7.24x10 ⁻²	2.06x10 ⁻⁴	1.45x10 ⁻⁴
	2.7%	0.56%	0.04%	2.9%	0.00%	0.01%	93%	0.27%	0.19%
NHWD (kg)	10.2	7.81	0.306	39.1	2.43x10 ⁻²	6.10x10 ⁻²	2,720	0.359	136
	0.35%	0.27%	0.01%	1.3%	0.00%	0.00%	93%	0.01%	4.7%
HLRW (kg)	7.65x10 ⁻³	1.48x10 ⁻³	1.14x10 ⁻⁴	7.66x10 ⁻³	4.04x10 ⁻⁶	2.84x10 ⁻⁵	0.253	6.97x10 ⁻⁴	5.00x10 ⁻⁴
	2.8%	0.55%	0.04%	2.8%	0.00%	0.01%	93%	0.26%	0.18%
ILLRW (kg)	4.35x10 ⁻³	1.08x10 ⁻³	7.28x10 ⁻⁵	5.99x10 ⁻³	3.10x10 ⁻⁶	1.06x10 ⁻⁵	0.172	5.39x10 ⁻⁴	2.26x10 ⁻⁴
	2.4%	0.59%	0.04%	3.3%	0.00%	0.01%	93%	0.29%	0.12%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	1.38x10 ⁻²	0.00	0.194	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	6.7%	0.00%	93%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 27. Life Cycle Impact Assessment (LCIA) results for the *Ecore ECOMash/SmashTile - Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	101	9.94	0.882	62.0	4.70x10 ⁻²	0.648	3,620	5.54	79.7
	2.6%	0.26%	0.02%	1.6%	0.00%	0.02%	93%	0.14%	2.1%
ODP (kg CFC-11 eq)	0.514	3.90x10 ⁻²	3.31x10 ⁻³	0.398	1.50x10 ⁻⁴	3.00x10 ⁻³	14.0	2.59x10 ⁻²	1.86x10 ⁻²
	3.4%	0.26%	0.02%	2.7%	0.00%	0.02%	93%	0.17%	0.12%
AP (kg SO ₂ eq)	0.246	9.27x10 ⁻³	1.66x10 ⁻³	7.17x10 ⁻²	1.21x10 ⁻⁴	1.15x10 ⁻³	9.89	5.58x10 ⁻³	0.373
	2.3%	0.09%	0.02%	0.68%	0.00%	0.01%	93%	0.05%	3.5%
EP (kg (PO ₄) ³⁻ eq)	6.90x10 ⁻²	1.35x10 ⁻³	2.60x10 ⁻⁴	1.22x10 ⁻²	5.44x10 ⁻⁶	2.00x10 ⁻⁴	1.41	8.56x10 ⁻⁴	1.70x10 ⁻²
	4.6%	0.09%	0.02%	0.81%	0.00%	0.01%	93%	0.06%	1.1%
POCP (kg C ₂ H ₄ eq)	1.59x10 ⁻⁵	1.75x10 ⁻⁶	8.65x10 ⁻⁸	1.08x10 ⁻⁵	5.57x10 ⁻⁹	3.60x10 ⁻⁸	4.18x10 ⁻⁴	9.65x10 ⁻⁷	3.98x10 ⁻⁷
	3.5%	0.39%	0.02%	2.4%	0.00%	0.01%	93%	0.22%	0.09%
ADPE (kg Sb eq)	4.74x10 ⁻⁶	1.02x10 ⁻⁸	2.06x10 ⁻⁷	5.90x10 ⁻⁸	9.21x10 ⁻¹²	3.57x10 ⁻⁹	7.03x10 ⁻⁵	1.51x10 ⁻⁹	7.98x10 ⁻⁹
	6.3%	0.01%	0.27%	0.08%	0.00%	0.00%	93%	0.00%	0.01%
ADPF (MJ eq)	1,470	147	12.4	901	0.438	14.1	37,100	75.7	42.5
	3.7%	0.37%	0.03%	2.3%	0.00%	0.04%	93%	0.19%	0.11%
TRACI 2.1									
GWP (kg CO ₂ eq)	101	9.91	0.861	61.8	4.66x10 ⁻²	0.637	3,510	5.53	71.2
	2.7%	0.26%	0.02%	1.6%	0.00%	0.02%	93%	0.15%	1.9%
ODP (kg CFC-11 eq)	0.521	4.57x10 ⁻²	3.62x10 ⁻³	0.446	1.87x10 ⁻⁴	3.11x10 ⁻³	15.3	3.20x10 ⁻²	4.29x10 ⁻²
	3.2%	0.28%	0.02%	2.7%	0.00%	0.02%	93%	0.20%	0.26%
AP (kg SO ₂ eq)	0.488	1.16x10 ⁻²	3.34x10 ⁻³	7.49x10 ⁻²	2.72x10 ⁻⁴	2.27x10 ⁻³	22.0	4.20x10 ⁻³	0.992
	2.1%	0.05%	0.01%	0.32%	0.00%	0.01%	93%	0.02%	4.2%
EP (kg N eq)	7.44	1.09	6.07x10 ⁻²	9.58	5.25x10 ⁻³	3.60x10 ⁻²	273	0.905	0.398
	2.5%	0.37%	0.02%	3.3%	0.00%	0.01%	93%	0.31%	0.14%
SFP (kg O ₃ eq)	1.77x10 ⁻⁵	2.32x10 ⁻⁶	1.03x10 ⁻⁷	1.43x10 ⁻⁵	7.41x10 ⁻⁹	4.33x10 ⁻⁸	5.08x10 ⁻⁴	1.29x10 ⁻⁶	5.27x10 ⁻⁷
	3.3%	0.43%	0.02%	2.6%	0.00%	0.01%	93%	0.24%	0.10%
FFD (MJ eq)	143	19.7	1.49	122	6.20x10 ⁻²	1.75	4,220	10.7	4.97
	3.2%	0.44%	0.03%	2.7%	0.00%	0.04%	93%	0.24%	0.11%

Table 28. Resource use and waste flows for the *Ecore ECOMash/SmashTile - Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	63.1	1.63	22.8	9.60	1.71×10 ⁻³	1.36	1,390	0.279	1.87
	4.2%	0.11%	1.5%	0.64%	0.00%	0.09%	93%	0.02%	0.13%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	122	0.00	0.00	0.00	0.00	0.00	1,710	0.00	0.00
	6.7%	0.00%	0.00%	0.00%	0.00%	0.00%	93%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	6.53	0.106	6.61×10 ⁻²	0.619	1.53×10 ⁻⁴	0.102	104	2.45×10 ⁻²	0.104
	5.8%	0.09%	0.06%	0.55%	0.00%	0.09%	93%	0.02%	0.09%
Wastes									
HWD (kg)	1.92×10 ⁻³	3.92×10 ⁻⁴	3.03×10 ⁻⁵	2.25×10 ⁻³	1.20×10 ⁻⁶	7.89×10 ⁻⁶	6.93×10 ⁻²	2.06×10 ⁻⁴	1.45×10 ⁻⁴
	2.6%	0.53%	0.04%	3.0%	0.00%	0.01%	93%	0.28%	0.20%
NHWD (kg)	8.93	7.03	0.306	39.1	2.43×10 ⁻²	6.10×10 ⁻²	2,690	0.359	136
	0.31%	0.24%	0.01%	1.4%	0.00%	0.00%	93%	0.01%	4.7%
HLRW (kg)	7.02×10 ⁻³	1.33×10 ⁻³	1.14×10 ⁻⁴	7.66×10 ⁻³	4.04×10 ⁻⁶	2.84×10 ⁻⁵	0.243	6.97×10 ⁻⁴	5.00×10 ⁻⁴
	2.7%	0.51%	0.04%	2.9%	0.00%	0.01%	93%	0.27%	0.19%
ILLRW (kg)	3.52×10 ⁻³	9.70×10 ⁻⁴	7.28×10 ⁻⁵	5.99×10 ⁻³	3.10×10 ⁻⁶	1.06×10 ⁻⁵	0.158	5.39×10 ⁻⁴	2.26×10 ⁻⁴
	2.1%	0.57%	0.04%	3.5%	0.00%	0.01%	93%	0.32%	0.13%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	1.38×10 ⁻²	0.00	0.194	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	6.7%	0.00%	93%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 29. Life Cycle Impact Assessment (LCIA) results for the *Ecore ECOSurfaces - High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	5.06	0.713	1.27	2.23	0.161	0.608	79.3	0.179	2.58
	5.5%	0.77%	1.4%	2.4%	0.17%	0.66%	86%	0.19%	2.8%
ODP (kg CFC-11 eq)	2.73x10 ⁻²	2.80x10 ⁻³	4.58x10 ⁻³	1.43x10 ⁻²	1.23x10 ⁻⁴	2.82x10 ⁻³	0.329	8.37x10 ⁻⁴	6.00x10 ⁻⁴
	7.1%	0.73%	1.2%	3.8%	0.03%	0.74%	86%	0.22%	0.16%
AP (kg SO ₂ eq)	8.83x10 ⁻³	6.65x10 ⁻⁴	2.12x10 ⁻³	2.58x10 ⁻³	7.52x10 ⁻⁴	1.08x10 ⁻³	0.175	1.81x10 ⁻⁴	1.18x10 ⁻²
	4.4%	0.33%	1.0%	1.3%	0.37%	0.53%	86%	0.09%	5.8%
EP (kg (PO ₄) ³⁻ eq)	2.58x10 ⁻³	9.69x10 ⁻⁵	4.42x10 ⁻⁴	4.40x10 ⁻⁴	1.17x10 ⁻⁵	1.88x10 ⁻⁴	2.70x10 ⁻²	2.77x10 ⁻⁵	5.51x10 ⁻⁴
	8.2%	0.31%	1.4%	1.4%	0.04%	0.60%	86%	0.09%	1.8%
POCP (kg C ₂ H ₄ eq)	9.98x10 ⁻⁷	1.25x10 ⁻⁷	9.09x10 ⁻⁸	3.88x10 ⁻⁷	4.23x10 ⁻⁹	3.40x10 ⁻⁸	1.07x10 ⁻⁵	3.12x10 ⁻⁸	1.28x10 ⁻⁸
	8.0%	1.0%	0.73%	3.1%	0.03%	0.27%	86%	0.25%	0.10%
ADPE (kg Sb eq)	3.42x10 ⁻⁷	7.32x10 ⁻¹⁰	2.10x10 ⁻⁷	2.13x10 ⁻⁹	1.11x10 ⁻¹¹	3.36x10 ⁻⁹	3.61x10 ⁻⁶	4.89x10 ⁻¹¹	2.57x10 ⁻¹⁰
	8.2%	0.02%	5.0%	0.05%	0.00%	0.08%	87%	0.00%	0.01%
ADPF (MJ eq)	113	10.5	23.6	32.5	0.341	13.2	1,190	2.45	1.36
	8.1%	0.76%	1.7%	2.3%	0.02%	0.95%	86%	0.18%	0.10%
TRACI 2.1									
GWP (kg CO ₂ eq)	5.03	0.711	1.24	2.23	0.156	0.598	77.0	0.179	2.31
	5.6%	0.79%	1.4%	2.5%	0.17%	0.67%	86%	0.20%	2.6%
ODP (kg CFC-11 eq)	2.84x10 ⁻²	3.28x10 ⁻³	4.92x10 ⁻³	1.61x10 ⁻²	1.64x10 ⁻⁴	2.92x10 ⁻³	0.359	1.03x10 ⁻³	1.37x10 ⁻³
	6.8%	0.79%	1.2%	3.8%	0.04%	0.70%	86%	0.25%	0.33%
AP (kg SO ₂ eq)	1.72x10 ⁻²	8.32x10 ⁻⁴	4.28x10 ⁻³	2.70x10 ⁻³	2.04x10 ⁻³	2.13x10 ⁻³	0.380	1.36x10 ⁻⁴	3.13x10 ⁻²
	3.9%	0.19%	0.97%	0.61%	0.46%	0.48%	86%	0.03%	7.1%
EP (kg N eq)	0.368	7.80x10 ⁻²	7.49x10 ⁻²	0.345	4.24x10 ⁻³	3.38x10 ⁻²	5.93	2.93x10 ⁻²	1.28x10 ⁻²
	5.3%	1.1%	1.1%	5.0%	0.06%	0.49%	86%	0.43%	0.19%
SFP (kg O ₃ eq)	1.23x10 ⁻⁶	1.66x10 ⁻⁷	1.09x10 ⁻⁷	5.16x10 ⁻⁷	5.62x10 ⁻⁹	4.09x10 ⁻⁸	1.35x10 ⁻⁵	4.16x10 ⁻⁸	1.69x10 ⁻⁸
	7.8%	1.1%	0.69%	3.3%	0.04%	0.26%	86%	0.27%	0.11%
FFD (MJ eq)	13.7	1.41	2.95	4.38	4.78x10 ⁻²	1.64	150	0.347	0.159
	7.9%	0.81%	1.7%	2.5%	0.03%	0.94%	86%	0.20%	0.09%

Table 30. Resource use and waste flows for the *Ecore ECOSurfaces - High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	4.11	0.117	11.9	0.346	2.17x10 ⁻³	1.28	107	9.03x10 ⁻³	6.03x10 ⁻²
	3.3%	0.09%	9.5%	0.28%	0.00%	1.0%	86%	0.01%	0.05%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	0.744	0.00	0.00	0.00	0.00	0.00	4.84	0.00	0.00
	13%	0.00%	0.00%	0.00%	0.00%	0.00%	87%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	0.329	7.58x10 ⁻³	9.78x10 ⁻²	2.23x10 ⁻²	2.09x10 ⁻⁴	9.85x10 ⁻²	3.00	7.94x10 ⁻⁴	3.37x10 ⁻³
	9.3%	0.21%	2.7%	0.63%	0.01%	2.8%	84%	0.02%	0.09%
Wastes									
HWD (kg)	1.12x10 ⁻⁴	2.81x10 ⁻⁵	2.70x10 ⁻⁵	8.12x10 ⁻⁵	9.58x10 ⁻⁷	7.42x10 ⁻⁶	1.69x10 ⁻³	6.66x10 ⁻⁶	4.68x10 ⁻⁶
	5.7%	1.4%	1.4%	4.1%	0.05%	0.38%	86%	0.34%	0.24%
NHWD (kg)	0.504	0.504	0.311	1.41	0.149	5.74x10 ⁻²	47.1	1.16x10 ⁻²	4.35
	0.93%	0.93%	0.57%	2.6%	0.27%	0.11%	87%	0.02%	8.0%
HLRW (kg)	3.98x10 ⁻⁴	9.55x10 ⁻⁵	1.05x10 ⁻⁴	2.76x10 ⁻⁴	3.24x10 ⁻⁶	2.67x10 ⁻⁵	5.95x10 ⁻³	2.25x10 ⁻⁵	1.61x10 ⁻⁵
	5.8%	1.4%	1.5%	4.0%	0.05%	0.39%	86%	0.33%	0.23%
ILLRW (kg)	3.97x10 ⁻⁴	6.96x10 ⁻⁵	7.66x10 ⁻⁵	2.16x10 ⁻⁴	2.33x10 ⁻⁶	9.99x10 ⁻⁶	5.11x10 ⁻³	1.74x10 ⁻⁵	7.23x10 ⁻⁶
	6.7%	1.2%	1.3%	3.7%	0.04%	0.17%	87%	0.29%	0.12%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	8.91x10 ⁻²	0.00	0.579	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	13%	0.00%	87%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 31. Life Cycle Impact Assessment (LCIA) results for the *Ecore ECOSurfaces - Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	4.13	0.401	1.27	2.23	0.161	0.608	70.9	0.179	2.53
	5.0%	0.49%	1.5%	2.7%	0.20%	0.74%	86%	0.22%	3.1%
ODP (kg CFC-11 eq)	2.13x10 ⁻²	1.58x10 ⁻³	4.58x10 ⁻³	1.43x10 ⁻²	1.23x10 ⁻⁴	2.82x10 ⁻³	0.282	8.37x10 ⁻⁴	5.93x10 ⁻⁴
	6.5%	0.48%	1.4%	4.4%	0.04%	0.86%	86%	0.26%	0.18%
AP (kg SO ₂ eq)	8.95x10 ⁻³	3.74x10 ⁻⁴	2.12x10 ⁻³	2.58x10 ⁻³	7.52x10 ⁻⁴	1.08x10 ⁻³	0.175	1.81x10 ⁻⁴	1.19x10 ⁻²
	4.4%	0.18%	1.0%	1.3%	0.37%	0.53%	86%	0.09%	5.9%
EP (kg (PO ₄) ³⁻ eq)	2.54x10 ⁻³	5.46x10 ⁻⁵	4.42x10 ⁻⁴	4.40x10 ⁻⁴	1.17x10 ⁻⁵	1.88x10 ⁻⁴	2.63x10 ⁻²	2.77x10 ⁻⁵	5.41x10 ⁻⁴
	8.3%	0.18%	1.4%	1.4%	0.04%	0.61%	86%	0.09%	1.8%
POCP (kg C ₂ H ₄ eq)	6.33x10 ⁻⁷	7.04x10 ⁻⁸	9.09x10 ⁻⁸	3.88x10 ⁻⁷	4.23x10 ⁻⁹	3.40x10 ⁻⁸	8.00x10 ⁻⁶	3.12x10 ⁻⁸	1.27x10 ⁻⁸
	6.8%	0.76%	0.98%	4.2%	0.05%	0.37%	86%	0.34%	0.14%
ADPE (kg Sb eq)	1.95x10 ⁻⁷	4.12x10 ⁻¹⁰	2.10x10 ⁻⁷	2.13x10 ⁻⁹	1.11x10 ⁻¹¹	3.36x10 ⁻⁹	2.65x10 ⁻⁶	4.89x10 ⁻¹¹	2.54x10 ⁻¹⁰
	6.4%	0.01%	6.9%	0.07%	0.00%	0.11%	87%	0.00%	0.01%
ADPF (MJ eq)	67.0	5.92	23.6	32.5	0.341	13.2	866	2.45	1.35
	6.6%	0.59%	2.3%	3.2%	0.03%	1.3%	86%	0.24%	0.13%
TRACI 2.1									
GWP (kg CO ₂ eq)	4.12	0.400	1.24	2.23	0.156	0.598	68.8	0.179	2.27
	5.1%	0.50%	1.6%	2.8%	0.20%	0.75%	86%	0.22%	2.8%
ODP (kg CFC-11 eq)	2.16x10 ⁻²	1.85x10 ⁻³	4.92x10 ⁻³	1.61x10 ⁻²	1.64x10 ⁻⁴	2.92x10 ⁻³	0.306	1.03x10 ⁻³	1.37x10 ⁻³
	6.1%	0.52%	1.4%	4.5%	0.05%	0.82%	86%	0.29%	0.38%
AP (kg SO ₂ eq)	1.77x10 ⁻²	4.68x10 ⁻⁴	4.28x10 ⁻³	2.70x10 ⁻³	2.04x10 ⁻³	2.13x10 ⁻³	0.383	1.36x10 ⁻⁴	3.17x10 ⁻²
	4.0%	0.11%	0.96%	0.61%	0.46%	0.48%	86%	0.03%	7.1%
EP (kg N eq)	0.296	4.39x10 ⁻²	7.49x10 ⁻²	0.345	4.24x10 ⁻³	3.38x10 ⁻²	5.24	2.93x10 ⁻²	1.27x10 ⁻²
	4.9%	0.72%	1.2%	5.7%	0.07%	0.56%	86%	0.48%	0.21%
SFP (kg O ₃ eq)	7.27x10 ⁻⁷	9.37x10 ⁻⁸	1.09x10 ⁻⁷	5.16x10 ⁻⁷	5.62x10 ⁻⁹	4.09x10 ⁻⁸	9.81x10 ⁻⁶	4.16x10 ⁻⁸	1.68x10 ⁻⁸
	6.4%	0.82%	0.96%	4.5%	0.05%	0.36%	86%	0.37%	0.15%
FFD (MJ eq)	7.17	0.796	2.95	4.38	4.78x10 ⁻²	1.64	103	0.347	0.158
	5.9%	0.66%	2.5%	3.6%	0.04%	1.4%	85%	0.29%	0.13%

Table 32. Resource use and waste flows for the *Ecore ECOSurfaces - Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	2.81	6.57x10 ⁻²	11.9	0.346	2.17x10 ⁻³	1.28	98.4	9.03x10 ⁻³	5.94x10 ⁻²
	2.4%	0.06%	10%	0.30%	0.00%	1.1%	86%	0.01%	0.05%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	3.26	0.00	0.00	0.00	0.00	0.00	21.2	0.00	0.00
	13%	0.00%	0.00%	0.00%	0.00%	0.00%	87%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	0.266	4.27x10 ⁻³	9.78x10 ⁻²	2.23x10 ⁻²	2.09x10 ⁻⁴	9.85x10 ⁻²	2.57	7.94x10 ⁻⁴	3.32x10 ⁻³
	8.7%	0.14%	3.2%	0.73%	0.01%	3.2%	84%	0.03%	0.11%
Wastes									
HWD (kg)	7.52x10 ⁻⁵	1.58x10 ⁻⁵	2.70x10 ⁻⁵	8.12x10 ⁻⁵	9.58x10 ⁻⁷	7.42x10 ⁻⁶	1.37x10 ⁻³	6.66x10 ⁻⁶	4.61x10 ⁻⁶
	4.7%	0.99%	1.7%	5.1%	0.06%	0.47%	86%	0.42%	0.29%
NHWD (kg)	0.414	0.284	0.311	1.41	0.149	5.74x10 ⁻²	45.0	1.16x10 ⁻²	4.34
	0.80%	0.55%	0.60%	2.7%	0.29%	0.11%	87%	0.02%	8.4%
HLRW (kg)	2.73x10 ⁻⁴	5.38x10 ⁻⁵	1.05x10 ⁻⁴	2.76x10 ⁻⁴	3.24x10 ⁻⁶	2.67x10 ⁻⁵	4.87x10 ⁻³	2.25x10 ⁻⁵	1.59x10 ⁻⁵
	4.8%	0.95%	1.9%	4.9%	0.06%	0.47%	86%	0.40%	0.28%
ILLRW (kg)	1.72x10 ⁻⁴	3.92x10 ⁻⁵	7.66x10 ⁻⁵	2.16x10 ⁻⁴	2.33x10 ⁻⁶	9.99x10 ⁻⁶	3.45x10 ⁻³	1.74x10 ⁻⁵	7.19x10 ⁻⁶
	4.3%	0.98%	1.9%	5.4%	0.06%	0.25%	86%	0.44%	0.18%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	8.91x10 ⁻²	0.00	0.579	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	13%	0.00%	87%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 33. Life Cycle Impact Assessment (LCIA) results for the *Ecore Beast 2.5mm +8mm* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	22.7	1.63	2.43	4.29	0.229	0.595	152	0.478	6.15
	12%	0.86%	1.3%	2.3%	0.12%	0.31%	80%	0.25%	3.2%
ODP (kg CFC-11 eq)	0.123	6.39x10 ⁻³	8.86x10 ⁻³	3.05x10 ⁻²	1.13x10 ⁻⁴	2.76x10 ⁻³	0.691	2.23x10 ⁻³	1.51x10 ⁻³
	14%	0.74%	1.0%	3.5%	0.01%	0.32%	80%	0.26%	0.17%
AP (kg SO ₂ eq)	4.52x10 ⁻²	1.52x10 ⁻³	4.35x10 ⁻³	5.23x10 ⁻³	1.13x10 ⁻³	1.06x10 ⁻³	0.372	4.82x10 ⁻⁴	3.52x10 ⁻²
	9.7%	0.33%	0.93%	1.1%	0.24%	0.23%	80%	0.10%	7.5%
EP (kg (PO ₄) ³⁻ eq)	1.54x10 ⁻²	2.22x10 ⁻⁴	7.40x10 ⁻⁴	9.19x10 ⁻⁴	1.51x10 ⁻⁵	1.84x10 ⁻⁴	7.48x10 ⁻²	7.38x10 ⁻⁵	1.31x10 ⁻³
	16%	0.24%	0.79%	0.98%	0.02%	0.20%	80%	0.08%	1.4%
POCP (kg C ₂ H ₄ eq)	4.10x10 ⁻⁶	2.86x10 ⁻⁷	1.99x10 ⁻⁷	7.43x10 ⁻⁷	3.65x10 ⁻⁹	3.34x10 ⁻⁸	2.18x10 ⁻⁵	8.32x10 ⁻⁸	3.39x10 ⁻⁸
	15%	1.0%	0.73%	2.7%	0.01%	0.12%	80%	0.30%	0.12%
ADPE (kg Sb eq)	1.30x10 ⁻⁶	1.67x10 ⁻⁹	6.78x10 ⁻⁷	3.99x10 ⁻⁹	1.25x10 ⁻¹¹	3.29x10 ⁻⁹	7.96x10 ⁻⁶	1.31x10 ⁻¹⁰	6.40x10 ⁻¹⁰
	13%	0.02%	6.8%	0.04%	0.00%	0.03%	80%	0.00%	0.01%
ADPF (MJ eq)	416	24.0	41.3	62.1	0.301	12.9	2,220	6.53	3.57
	15%	0.86%	1.5%	2.2%	0.01%	0.47%	80%	0.23%	0.13%
TRACI 2.1									
GWP (kg CO ₂ eq)	22.7	1.62	2.37	4.27	0.222	0.585	149	0.477	5.50
	12%	0.87%	1.3%	2.3%	0.12%	0.31%	80%	0.26%	2.9%
ODP (kg CFC-11 eq)	0.128	7.49x10 ⁻³	9.50x10 ⁻³	3.40x10 ⁻²	1.57x10 ⁻⁴	2.86x10 ⁻³	0.743	2.76x10 ⁻³	3.65x10 ⁻³
	14%	0.80%	1.0%	3.6%	0.02%	0.31%	80%	0.30%	0.39%
AP (kg SO ₂ eq)	8.62x10 ⁻²	1.90x10 ⁻³	8.82x10 ⁻³	5.22x10 ⁻³	3.12x10 ⁻³	2.09x10 ⁻³	0.799	3.63x10 ⁻⁴	9.40x10 ⁻²
	8.6%	0.19%	0.88%	0.52%	0.31%	0.21%	80%	0.04%	9.4%
EP (kg N eq)	1.82	0.178	0.138	0.717	3.85x10 ⁻³	3.31x10 ⁻²	11.9	7.81x10 ⁻²	3.30x10 ⁻²
	12%	1.2%	0.93%	4.8%	0.03%	0.22%	80%	0.53%	0.22%
SFP (kg O ₃ eq)	4.74x10 ⁻⁶	3.80x10 ⁻⁷	2.30x10 ⁻⁷	9.88x10 ⁻⁷	4.85x10 ⁻⁹	4.01x10 ⁻⁸	2.60x10 ⁻⁵	1.11x10 ⁻⁷	4.49x10 ⁻⁸
	15%	1.2%	0.71%	3.0%	0.01%	0.12%	80%	0.34%	0.14%
FFD (MJ eq)	46.7	3.23	5.11	8.38	4.18x10 ⁻²	1.60	259	0.926	0.423
	14%	0.99%	1.6%	2.6%	0.01%	0.49%	80%	0.28%	0.13%

Table 34. Resource use and waste flows for the *Ecore Beast 2.5mm +8mm* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	16.8	0.267	15.9	0.653	2.49x10 ⁻³	1.25	135	2.41x10 ⁻²	0.148
	9.9%	0.16%	9.3%	0.38%	0.00%	0.74%	79%	0.01%	0.09%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	3.10	0.00	0.00	0.00	0.00	0.00	12.4	0.00	0.00
	20%	0.00%	0.00%	0.00%	0.00%	0.00%	80%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	1.47	1.73x10 ⁻²	0.214	4.20x10 ⁻²	2.47x10 ⁻⁴	9.71x10 ⁻²	7.02	2.12x10 ⁻³	8.33x10 ⁻³
	17%	0.20%	2.4%	0.47%	0.00%	1.1%	79%	0.02%	0.09%
Wastes									
HWD (kg)	4.28x10 ⁻⁴	6.43x10 ⁻⁵	6.14x10 ⁻⁵	1.52x10 ⁻⁴	8.65x10 ⁻⁷	7.27x10 ⁻⁶	2.94x10 ⁻³	1.78x10 ⁻⁵	1.15x10 ⁻⁵
	12%	1.7%	1.7%	4.1%	0.02%	0.20%	80%	0.48%	0.31%
NHWD (kg)	2.23	1.15	0.618	2.61	0.226	5.62x10 ⁻²	74.5	3.10x10 ⁻²	11.7
	2.4%	1.2%	0.66%	2.8%	0.24%	0.06%	80%	0.03%	13%
HLRW (kg)	1.53x10 ⁻³	2.18x10 ⁻⁴	2.46x10 ⁻⁴	5.17x10 ⁻⁴	2.93x10 ⁻⁶	2.61x10 ⁻⁵	1.05x10 ⁻²	6.01x10 ⁻⁵	3.96x10 ⁻⁵
	12%	1.7%	1.9%	3.9%	0.02%	0.20%	80%	0.46%	0.30%
ILLRW (kg)	1.06x10 ⁻³	1.59x10 ⁻⁴	2.05x10 ⁻⁴	4.13x10 ⁻⁴	2.00x10 ⁻⁶	9.78x10 ⁻⁶	7.63x10 ⁻³	4.65x10 ⁻⁵	1.92x10 ⁻⁵
	11%	1.7%	2.1%	4.3%	0.02%	0.10%	80%	0.49%	0.20%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.133	0.00	0.532	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	20%	0.00%	80%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 35. Life Cycle Impact Assessment (LCIA) results for the *Ecore Monster 2.5mm +10mm/12mm* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	24.4	2.01	2.43	7.22	0.229	0.595	194	0.817	11.3
	10%	0.83%	1.0%	3.0%	0.09%	0.25%	80%	0.34%	4.6%
ODP (kg CFC-11 eq)	0.128	7.87x10 ⁻³	8.86x10 ⁻³	5.14x10 ⁻²	1.13x10 ⁻⁴	2.76x10 ⁻³	0.810	3.82x10 ⁻³	2.68x10 ⁻³
	13%	0.78%	0.87%	5.1%	0.01%	0.27%	80%	0.38%	0.26%
AP (kg SO ₂ eq)	5.28x10 ⁻²	1.87x10 ⁻³	4.35x10 ⁻³	8.81x10 ⁻³	1.13x10 ⁻³	1.06x10 ⁻³	0.507	8.23x10 ⁻⁴	5.70x10 ⁻²
	8.3%	0.29%	0.68%	1.4%	0.18%	0.17%	80%	0.13%	9.0%
EP (kg (PO ₄) ³⁻ eq)	1.66x10 ⁻²	2.73x10 ⁻⁴	7.40x10 ⁻⁴	1.55x10 ⁻³	1.51x10 ⁻⁵	1.84x10 ⁻⁴	8.68x10 ⁻²	1.26x10 ⁻⁴	2.40x10 ⁻³
	15%	0.25%	0.68%	1.4%	0.01%	0.17%	80%	0.12%	2.2%
POCP (kg C ₂ H ₄ eq)	4.24x10 ⁻⁶	3.52x10 ⁻⁷	1.99x10 ⁻⁷	1.25x10 ⁻⁶	3.65x10 ⁻⁹	3.34x10 ⁻⁸	2.50x10 ⁻⁵	1.42x10 ⁻⁷	5.84x10 ⁻⁸
	14%	1.1%	0.64%	4.0%	0.01%	0.11%	80%	0.45%	0.19%
ADPE (kg Sb eq)	6.72x10 ⁻⁷	2.06x10 ⁻⁹	6.78x10 ⁻⁷	6.72x10 ⁻⁹	1.25x10 ⁻¹¹	3.29x10 ⁻⁹	5.44x10 ⁻⁶	2.23x10 ⁻¹⁰	1.14x10 ⁻⁹
	9.9%	0.03%	10.0%	0.10%	0.00%	0.05%	80%	0.00%	0.02%
ADPF (MJ eq)	414	29.6	41.3	105	0.301	12.9	2,430	11.2	6.19
	14%	0.97%	1.4%	3.4%	0.01%	0.42%	80%	0.37%	0.20%
TRACI 2.1									
GWP (kg CO ₂ eq)	24.4	2.00	2.37	7.20	0.222	0.585	188	0.816	10.1
	10%	0.85%	1.0%	3.0%	0.09%	0.25%	80%	0.35%	4.3%
ODP (kg CFC-11 eq)	0.130	9.22x10 ⁻³	9.50x10 ⁻³	5.72x10 ⁻²	1.57x10 ⁻⁴	2.86x10 ⁻³	0.868	4.72x10 ⁻³	6.29x10 ⁻³
	12%	0.85%	0.87%	5.3%	0.01%	0.26%	80%	0.43%	0.58%
AP (kg SO ₂ eq)	0.103	2.34x10 ⁻³	8.82x10 ⁻³	8.80x10 ⁻³	3.12x10 ⁻³	2.09x10 ⁻³	1.11	6.20x10 ⁻⁴	0.152
	7.4%	0.17%	0.63%	0.63%	0.22%	0.15%	80%	0.04%	11%
EP (kg N eq)	1.87	0.220	0.138	1.21	3.85x10 ⁻³	3.31x10 ⁻²	14.5	0.133	5.77x10 ⁻²
	10%	1.2%	0.76%	6.6%	0.02%	0.18%	80%	0.73%	0.32%
SFP (kg O ₃ eq)	4.84x10 ⁻⁶	4.68x10 ⁻⁷	2.30x10 ⁻⁷	1.66x10 ⁻⁶	4.85x10 ⁻⁹	4.01x10 ⁻⁸	2.99x10 ⁻⁵	1.89x10 ⁻⁷	7.73x10 ⁻⁸
	13%	1.3%	0.61%	4.4%	0.01%	0.11%	80%	0.51%	0.21%
FFD (MJ eq)	44.5	3.98	5.11	14.1	4.18x10 ⁻²	1.60	280	1.58	0.729
	13%	1.1%	1.5%	4.0%	0.01%	0.45%	80%	0.45%	0.21%

Table 36. Resource use and waste flows for the *Ecore Monster 2.5mm +10mm/12mm* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	17.1	0.329	15.9	1.10	2.49x10 ⁻³	1.25	139	4.12x10 ⁻²	0.266
	9.8%	0.19%	9.1%	0.63%	0.00%	0.72%	79%	0.02%	0.15%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	12.8	0.00	0.00	0.00	0.00	0.00	51.1	0.00	0.00
	20%	0.00%	0.00%	0.00%	0.00%	0.00%	80%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	1.58	2.13x10 ⁻²	0.214	7.08x10 ⁻²	2.47x10 ⁻⁴	9.71x10 ⁻²	7.63	3.62x10 ⁻³	1.49x10 ⁻²
	16%	0.22%	2.2%	0.73%	0.00%	1.0%	79%	0.04%	0.15%
Wastes									
HWD (kg)	4.64x10 ⁻⁴	7.92x10 ⁻⁵	6.14x10 ⁻⁵	2.56x10 ⁻⁴	8.65x10 ⁻⁷	7.27x10 ⁻⁶	3.65x10 ⁻³	3.04x10 ⁻⁵	2.07x10 ⁻⁵
	10%	1.7%	1.3%	5.6%	0.02%	0.16%	80%	0.66%	0.45%
NHWD (kg)	2.37	1.42	0.618	4.40	0.226	5.62x10 ⁻²	117	5.29x10 ⁻²	20.1
	1.6%	0.97%	0.42%	3.0%	0.16%	0.04%	80%	0.04%	14%
HLRW (kg)	1.67x10 ⁻³	2.69x10 ⁻⁴	2.46x10 ⁻⁴	8.70x10 ⁻⁴	2.93x10 ⁻⁶	2.61x10 ⁻⁵	1.29x10 ⁻²	1.03x10 ⁻⁴	7.13x10 ⁻⁵
	10%	1.7%	1.5%	5.4%	0.02%	0.16%	80%	0.63%	0.44%
ILLRW (kg)	1.05x10 ⁻³	1.96x10 ⁻⁴	2.05x10 ⁻⁴	6.96x10 ⁻⁴	2.00x10 ⁻⁶	9.78x10 ⁻⁶	9.06x10 ⁻³	7.94x10 ⁻⁵	3.31x10 ⁻⁵
	9.3%	1.7%	1.8%	6.1%	0.02%	0.09%	80%	0.70%	0.29%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.133	0.00	0.532	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	20%	0.00%	80%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 37. Life Cycle Impact Assessment (LCIA) results for the *Ecore ECOfit/Motivate 3mm+5mm* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	8.22	0.959	2.43	2.78	0.229	0.595	77.1	0.305	4.34
	8.5%	0.99%	2.5%	2.9%	0.24%	0.61%	80%	0.31%	4.5%
ODP (kg CFC-11 eq)	4.31x10 ⁻²	3.77x10 ⁻³	8.86x10 ⁻³	1.98x10 ⁻²	1.13x10 ⁻⁴	2.76x10 ⁻³	0.313	1.42x10 ⁻³	1.02x10 ⁻³
	11%	0.96%	2.3%	5.0%	0.03%	0.70%	79%	0.36%	0.26%
AP (kg SO ₂ eq)	1.60x10 ⁻²	8.95x10 ⁻⁴	4.35x10 ⁻³	3.40x10 ⁻³	1.13x10 ⁻³	1.06x10 ⁻³	0.186	3.07x10 ⁻⁴	2.04x10 ⁻²
	6.9%	0.38%	1.9%	1.5%	0.49%	0.45%	80%	0.13%	8.7%
EP (kg (PO ₄) ³⁻ eq)	4.73x10 ⁻³	1.30x10 ⁻⁴	7.40x10 ⁻⁴	5.97x10 ⁻⁴	1.51x10 ⁻⁵	1.84x10 ⁻⁴	2.88x10 ⁻²	4.71x10 ⁻⁵	9.27x10 ⁻⁴
	13%	0.36%	2.0%	1.7%	0.04%	0.51%	80%	0.13%	2.6%
POCP (kg C ₂ H ₄ eq)	1.45x10 ⁻⁶	1.68x10 ⁻⁷	1.99x10 ⁻⁷	4.83x10 ⁻⁷	3.65x10 ⁻⁹	3.34x10 ⁻⁸	9.52x10 ⁻⁶	5.31x10 ⁻⁸	2.17x10 ⁻⁸
	12%	1.4%	1.7%	4.0%	0.03%	0.28%	80%	0.44%	0.18%
ADPE (kg Sb eq)	3.96x10 ⁻⁷	9.85x10 ⁻¹⁰	6.78x10 ⁻⁷	2.59x10 ⁻⁹	1.25x10 ⁻¹¹	3.29x10 ⁻⁹	4.31x10 ⁻⁶	8.32x10 ⁻¹¹	4.35x10 ⁻¹⁰
	7.3%	0.02%	13%	0.05%	0.00%	0.06%	80%	0.00%	0.01%
ADPF (MJ eq)	162	14.2	41.3	40.3	0.301	12.9	1,060	4.17	2.32
	12%	1.1%	3.1%	3.0%	0.02%	0.97%	79%	0.31%	0.17%
TRACI 2.1									
GWP (kg CO ₂ eq)	8.18	0.956	2.37	2.78	0.222	0.585	74.8	0.304	3.88
	8.7%	1.0%	2.5%	3.0%	0.24%	0.62%	80%	0.32%	4.1%
ODP (kg CFC-11 eq)	4.44x10 ⁻²	4.41x10 ⁻³	9.50x10 ⁻³	2.21x10 ⁻²	1.57x10 ⁻⁴	2.86x10 ⁻³	0.338	1.76x10 ⁻³	2.34x10 ⁻³
	10%	1.0%	2.2%	5.2%	0.04%	0.67%	79%	0.41%	0.55%
AP (kg SO ₂ eq)	3.13x10 ⁻²	1.12x10 ⁻³	8.82x10 ⁻³	3.39x10 ⁻³	3.12x10 ⁻³	2.09x10 ⁻³	0.409	2.31x10 ⁻⁴	5.43x10 ⁻²
	6.1%	0.22%	1.7%	0.66%	0.61%	0.41%	80%	0.05%	11%
EP (kg N eq)	0.600	0.105	0.138	0.466	3.85x10 ⁻³	3.31x10 ⁻²	5.54	4.98x10 ⁻²	2.17x10 ⁻²
	8.6%	1.5%	2.0%	6.7%	0.06%	0.48%	80%	0.72%	0.31%
SFP (kg O ₃ eq)	1.73x10 ⁻⁶	2.24x10 ⁻⁷	2.30x10 ⁻⁷	6.42x10 ⁻⁷	4.85x10 ⁻⁹	4.01x10 ⁻⁸	1.17x10 ⁻⁵	7.07x10 ⁻⁸	2.88x10 ⁻⁸
	12%	1.5%	1.6%	4.4%	0.03%	0.27%	80%	0.48%	0.20%
FFD (MJ eq)	18.7	1.90	5.11	5.45	4.18x10 ⁻²	1.60	128	0.590	0.272
	12%	1.2%	3.2%	3.4%	0.03%	0.99%	79%	0.36%	0.17%

Table 38. Resource use and waste flows for the *Ecore ECOfit/Motivate 3mm+5mm* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	6.17	0.157	15.9	0.424	2.49x10 ⁻³	1.25	90.9	1.54x10 ⁻²	0.102
	5.4%	0.14%	14%	0.37%	0.00%	1.1%	79%	0.01%	0.09%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	3.26	0.00	0.00	0.00	0.00	0.00	13.1	0.00	0.00
	20%	0.00%	0.00%	0.00%	0.00%	0.00%	80%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	0.534	1.02x10 ⁻²	0.214	2.73x10 ⁻²	2.47x10 ⁻⁴	9.71x10 ⁻²	3.17	1.35x10 ⁻³	5.69x10 ⁻³
	13%	0.25%	5.3%	0.67%	0.01%	2.4%	78%	0.03%	0.14%
Wastes									
HWD (kg)	1.67x10 ⁻⁴	3.79x10 ⁻⁵	6.14x10 ⁻⁵	9.88x10 ⁻⁵	8.65x10 ⁻⁷	7.27x10 ⁻⁶	1.54x10 ⁻³	1.13x10 ⁻⁵	7.90x10 ⁻⁶
	8.6%	2.0%	3.2%	5.1%	0.04%	0.38%	80%	0.59%	0.41%
NHWD (kg)	0.818	0.678	0.618	1.70	0.226	5.62x10 ⁻²	46.0	1.97x10 ⁻²	7.43
	1.4%	1.2%	1.1%	3.0%	0.39%	0.10%	80%	0.03%	13%
HLRW (kg)	5.99x10 ⁻⁴	1.29x10 ⁻⁴	2.46x10 ⁻⁴	3.36x10 ⁻⁴	2.93x10 ⁻⁶	2.61x10 ⁻⁵	5.51x10 ⁻³	3.83x10 ⁻⁵	2.72x10 ⁻⁵
	8.7%	1.9%	3.6%	4.9%	0.04%	0.38%	80%	0.55%	0.39%
ILLRW (kg)	4.84x10 ⁻⁴	9.36x10 ⁻⁵	2.05x10 ⁻⁴	2.68x10 ⁻⁴	2.00x10 ⁻⁶	9.78x10 ⁻⁶	4.38x10 ⁻³	2.96x10 ⁻⁵	1.23x10 ⁻⁵
	8.8%	1.7%	3.7%	4.9%	0.04%	0.18%	80%	0.54%	0.22%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.133	0.00	0.532	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	20%	0.00%	80%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 39. Life Cycle Impact Assessment (LCIA) results for the *Ecore ECOfit Plus/Rally- 3mm+12mm* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	10.8	1.17	2.27	4.21	0.182	0.595	103	0.466	6.66
	8.3%	0.90%	1.8%	3.3%	0.14%	0.46%	80%	0.36%	5.2%
ODP (kg CFC-11 eq)	5.63x10 ⁻²	4.58x10 ⁻³	8.30x10 ⁻³	3.00x10 ⁻²	1.20x10 ⁻⁴	2.76x10 ⁻³	0.412	2.18x10 ⁻³	1.56x10 ⁻³
	11%	0.88%	1.6%	5.8%	0.02%	0.53%	80%	0.42%	0.30%
AP (kg SO ₂ eq)	2.29x10 ⁻²	1.09x10 ⁻³	4.13x10 ⁻³	5.14x10 ⁻³	8.72x10 ⁻⁴	1.06x10 ⁻³	0.264	4.70x10 ⁻⁴	3.13x10 ⁻²
	6.9%	0.33%	1.2%	1.6%	0.26%	0.32%	80%	0.14%	9.5%
EP (kg (PO ₄) ³⁻ eq)	6.66x10 ⁻³	1.59x10 ⁻⁴	6.57x10 ⁻⁴	9.03x10 ⁻⁴	1.28x10 ⁻⁵	1.84x10 ⁻⁴	3.96x10 ⁻²	7.20x10 ⁻⁵	1.42x10 ⁻³
	13%	0.32%	1.3%	1.8%	0.03%	0.37%	80%	0.15%	2.9%
POCP (kg C ₂ H ₄ eq)	1.82x10 ⁻⁶	2.05x10 ⁻⁷	1.98x10 ⁻⁷	7.30x10 ⁻⁷	4.05x10 ⁻⁹	3.34x10 ⁻⁸	1.23x10 ⁻⁵	8.12x10 ⁻⁸	3.34x10 ⁻⁸
	12%	1.3%	1.3%	4.7%	0.03%	0.22%	80%	0.53%	0.22%
ADPE (kg Sb eq)	6.13x10 ⁻⁷	1.20x10 ⁻⁹	6.77x10 ⁻⁷	3.92x10 ⁻⁹	1.15x10 ⁻¹¹	3.29x10 ⁻⁹	5.18x10 ⁻⁶	1.27x10 ⁻¹⁰	6.67x10 ⁻¹⁰
	9.5%	0.02%	10%	0.06%	0.00%	0.05%	80%	0.00%	0.01%
ADPF (MJ eq)	191	17.2	36.6	61.0	0.329	12.9	1,270	6.37	3.56
	12%	1.1%	2.3%	3.8%	0.02%	0.81%	79%	0.40%	0.22%
TRACI 2.1									
GWP (kg CO ₂ eq)	10.8	1.16	2.21	4.20	0.177	0.585	99.7	0.466	5.95
	8.6%	0.93%	1.8%	3.4%	0.14%	0.47%	80%	0.37%	4.8%
ODP (kg CFC-11 eq)	5.79x10 ⁻²	5.37x10 ⁻³	8.92x10 ⁻³	3.34x10 ⁻²	1.62x10 ⁻⁴	2.86x10 ⁻³	0.448	2.69x10 ⁻³	3.59x10 ⁻³
	10%	0.95%	1.6%	5.9%	0.03%	0.51%	80%	0.48%	0.64%
AP (kg SO ₂ eq)	4.51x10 ⁻²	1.36x10 ⁻³	8.37x10 ⁻³	5.13x10 ⁻³	2.38x10 ⁻³	2.09x10 ⁻³	0.584	3.54x10 ⁻⁴	8.33x10 ⁻²
	6.2%	0.19%	1.1%	0.70%	0.33%	0.29%	80%	0.05%	11%
EP (kg N eq)	0.796	0.128	0.132	0.704	4.12x10 ⁻³	3.31x10 ⁻²	7.50	7.61x10 ⁻²	3.33x10 ⁻²
	8.5%	1.4%	1.4%	7.5%	0.04%	0.35%	80%	0.81%	0.35%
SFP (kg O ₃ eq)	2.12x10 ⁻⁶	2.72x10 ⁻⁷	2.29x10 ⁻⁷	9.71x10 ⁻⁷	5.38x10 ⁻⁹	4.01x10 ⁻⁸	1.50x10 ⁻⁵	1.08x10 ⁻⁷	4.41x10 ⁻⁸
	11%	1.5%	1.2%	5.2%	0.03%	0.21%	80%	0.58%	0.24%
FFD (MJ eq)	21.1	2.32	4.50	8.23	4.59x10 ⁻²	1.60	150	0.903	0.417
	11%	1.2%	2.4%	4.4%	0.02%	0.85%	79%	0.48%	0.22%

Table 40. Resource use and waste flows for the *Ecore ECOfit Plus/Rally- 3mm+12mm* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	7.57	0.191	19.9	0.642	2.27x10 ⁻³	1.25	114	2.35x10 ⁻²	0.156
	5.3%	0.13%	14%	0.45%	0.00%	0.87%	79%	0.02%	0.11%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	7.48	0.00	0.00	0.00	0.00	0.00	29.9	0.00	0.00
	20%	0.00%	0.00%	0.00%	0.00%	0.00%	80%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	0.699	1.24x10 ⁻²	0.200	4.13x10 ⁻²	2.21x10 ⁻⁴	9.71x10 ⁻²	3.85	2.07x10 ⁻³	8.73x10 ⁻³
	14%	0.25%	4.1%	0.84%	0.00%	2.0%	78%	0.04%	0.18%
Wastes									
HWD (kg)	2.12x10 ⁻⁴	4.61x10 ⁻⁵	6.23x10 ⁻⁵	1.49x10 ⁻⁴	9.29x10 ⁻⁷	7.27x10 ⁻⁶	2.00x10 ⁻³	1.73x10 ⁻⁵	1.21x10 ⁻⁵
	8.5%	1.8%	2.5%	6.0%	0.04%	0.29%	80%	0.69%	0.48%
NHWD (kg)	1.03	0.825	0.617	2.57	0.173	5.62x10 ⁻²	66.6	3.02x10 ⁻²	11.4
	1.2%	0.99%	0.74%	3.1%	0.21%	0.07%	80%	0.04%	14%
HLRW (kg)	7.67x10 ⁻⁴	1.56x10 ⁻⁴	2.49x10 ⁻⁴	5.08x10 ⁻⁴	3.15x10 ⁻⁶	2.61x10 ⁻⁵	7.13x10 ⁻³	5.86x10 ⁻⁵	4.18x10 ⁻⁵
	8.6%	1.7%	2.8%	5.7%	0.04%	0.29%	80%	0.66%	0.47%
ILLRW (kg)	5.32x10 ⁻⁴	1.14x10 ⁻⁴	2.04x10 ⁻⁴	4.06x10 ⁻⁴	2.23x10 ⁻⁶	9.78x10 ⁻⁶	5.29x10 ⁻³	4.53x10 ⁻⁵	1.89x10 ⁻⁵
	8.0%	1.7%	3.1%	6.1%	0.03%	0.15%	80%	0.68%	0.29%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.103	0.00	0.412	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	20%	0.00%	80%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 41. Life Cycle Impact Assessment (LCIA) results for the *Ecore Everlast Basic/ECONights - High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	10.4	1.37	1.34	4.04	0.178	0.595	90.3	0.343	4.91
	9.2%	1.2%	1.2%	3.6%	0.16%	0.52%	80%	0.30%	4.3%
ODP (kg CFC-11 eq)	5.67x10 ⁻²	5.36x10 ⁻³	4.80x10 ⁻³	2.59x10 ⁻²	1.20x10 ⁻⁴	2.76x10 ⁻³	0.383	1.60x10 ⁻³	1.15x10 ⁻³
	12%	1.1%	1.00%	5.4%	0.03%	0.57%	80%	0.33%	0.24%
AP (kg SO ₂ eq)	1.89x10 ⁻²	1.27x10 ⁻³	2.20x10 ⁻³	4.67x10 ⁻³	8.50x10 ⁻⁴	1.06x10 ⁻³	0.206	3.46x10 ⁻⁴	2.32x10 ⁻²
	7.3%	0.49%	0.85%	1.8%	0.33%	0.41%	80%	0.13%	9.0%
EP (kg (PO ₄) ³⁻ eq)	5.81x10 ⁻³	1.86x10 ⁻⁴	4.73x10 ⁻⁴	7.97x10 ⁻⁴	1.26x10 ⁻⁵	1.84x10 ⁻⁴	3.35x10 ⁻²	5.30x10 ⁻⁵	1.05x10 ⁻³
	14%	0.44%	1.1%	1.9%	0.03%	0.44%	80%	0.13%	2.5%
POCP (kg C ₂ H ₄ eq)	2.13x10 ⁻⁶	2.40x10 ⁻⁷	9.19x10 ⁻⁸	7.02x10 ⁻⁷	4.08x10 ⁻⁹	3.34x10 ⁻⁸	1.30x10 ⁻⁵	5.97x10 ⁻⁸	2.46x10 ⁻⁸
	13%	1.5%	0.56%	4.3%	0.03%	0.20%	80%	0.37%	0.15%
ADPE (kg Sb eq)	5.84x10 ⁻⁷	1.40x10 ⁻⁹	2.11x10 ⁻⁷	3.85x10 ⁻⁹	1.14x10 ⁻¹¹	3.29x10 ⁻⁹	3.20x10 ⁻⁶	9.36x10 ⁻¹¹	4.92x10 ⁻¹⁰
	15%	0.04%	5.3%	0.10%	0.00%	0.08%	80%	0.00%	0.01%
ADPF (MJ eq)	228	20.2	25.5	58.8	0.331	12.9	1,360	4.69	2.62
	13%	1.2%	1.5%	3.4%	0.02%	0.76%	79%	0.27%	0.15%
TRACI 2.1									
GWP (kg CO ₂ eq)	10.4	1.36	1.31	4.03	0.173	0.585	87.8	0.342	4.39
	9.4%	1.2%	1.2%	3.7%	0.16%	0.53%	80%	0.31%	4.0%
ODP (kg CFC-11 eq)	5.90x10 ⁻²	6.28x10 ⁻³	5.15x10 ⁻³	2.91x10 ⁻²	1.62x10 ⁻⁴	2.86x10 ⁻³	0.417	1.98x10 ⁻³	2.65x10 ⁻³
	11%	1.2%	0.98%	5.5%	0.03%	0.55%	80%	0.38%	0.51%
AP (kg SO ₂ eq)	3.66x10 ⁻²	1.60x10 ⁻³	4.45x10 ⁻³	4.88x10 ⁻³	2.32x10 ⁻³	2.09x10 ⁻³	0.447	2.60x10 ⁻⁴	6.17x10 ⁻²
	6.5%	0.28%	0.79%	0.87%	0.41%	0.37%	80%	0.05%	11%
EP (kg N eq)	0.781	0.150	7.75x10 ⁻²	0.624	4.14x10 ⁻³	3.31x10 ⁻²	6.87	5.60x10 ⁻²	2.46x10 ⁻²
	9.1%	1.7%	0.90%	7.2%	0.05%	0.38%	80%	0.65%	0.29%
SFP (kg O ₃ eq)	2.59x10 ⁻⁶	3.19x10 ⁻⁷	1.10x10 ⁻⁷	9.34x10 ⁻⁷	5.42x10 ⁻⁹	4.01x10 ⁻⁸	1.63x10 ⁻⁵	7.95x10 ⁻⁸	3.26x10 ⁻⁸
	13%	1.6%	0.54%	4.6%	0.03%	0.20%	80%	0.39%	0.16%
FFD (MJ eq)	27.2	2.71	3.19	7.93	4.63x10 ⁻²	1.60	168	0.664	0.308
	13%	1.3%	1.5%	3.7%	0.02%	0.76%	79%	0.31%	0.15%

Table 42. Resource use and waste flows for the *Ecore Everlast Basic/ECONights - High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	8.42	0.224	10.4	0.626	2.26x10 ⁻³	1.25	79.0	1.73x10 ⁻²	0.115
	8.4%	0.22%	10%	0.63%	0.00%	1.2%	79%	0.02%	0.12%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	1.31	0.00	0.00	0.00	0.00	0.00	5.24	0.00	0.00
	20%	0.00%	0.00%	0.00%	0.00%	0.00%	80%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	0.682	1.45x10 ⁻²	0.103	4.04x10 ⁻²	2.19x10 ⁻⁴	9.71x10 ⁻²	3.39	1.52x10 ⁻³	6.44x10 ⁻³
	16%	0.34%	2.4%	0.93%	0.01%	2.2%	78%	0.04%	0.15%
Wastes									
HWD (kg)	2.34x10 ⁻⁴	5.39x10 ⁻⁵	2.68x10 ⁻⁵	1.47x10 ⁻⁴	9.34x10 ⁻⁷	7.27x10 ⁻⁶	1.94x10 ⁻³	1.28x10 ⁻⁵	8.93x10 ⁻⁶
	9.6%	2.2%	1.1%	6.1%	0.04%	0.30%	80%	0.53%	0.37%
NHWD (kg)	1.06	0.966	0.313	2.55	0.169	5.62x10 ⁻²	54.0	2.22x10 ⁻²	8.43
	1.6%	1.4%	0.46%	3.8%	0.25%	0.08%	80%	0.03%	12%
HLRW (kg)	8.31x10 ⁻⁴	1.83x10 ⁻⁴	1.05x10 ⁻⁴	4.99x10 ⁻⁴	3.16x10 ⁻⁶	2.61x10 ⁻⁵	6.78x10 ⁻³	4.31x10 ⁻⁵	3.08x10 ⁻⁵
	9.8%	2.2%	1.2%	5.9%	0.04%	0.31%	80%	0.51%	0.36%
ILLRW (kg)	7.95x10 ⁻⁴	1.33x10 ⁻⁴	7.74x10 ⁻⁵	3.91x10 ⁻⁴	2.25x10 ⁻⁶	9.78x10 ⁻⁶	5.78x10 ⁻³	3.33x10 ⁻⁵	1.40x10 ⁻⁵
	11%	1.8%	1.1%	5.4%	0.03%	0.14%	80%	0.46%	0.19%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.100	0.00	0.402	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	20%	0.00%	80%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 43. Life Cycle Impact Assessment (LCIA) results for the *Ecore Everlast Basic/ECONights - Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	6.75	0.674	1.34	4.04	0.178	0.595	73.0	0.343	4.92
	7.4%	0.73%	1.5%	4.4%	0.19%	0.65%	79%	0.37%	5.4%
ODP (kg CFC-11 eq)	3.53x10 ⁻²	2.65x10 ⁻³	4.80x10 ⁻³	2.59x10 ⁻²	1.20x10 ⁻⁴	2.76x10 ⁻³	0.286	1.60x10 ⁻³	1.15x10 ⁻³
	9.8%	0.73%	1.3%	7.2%	0.03%	0.77%	79%	0.44%	0.32%
AP (kg SO ₂ eq)	1.59x10 ⁻²	6.29x10 ⁻⁴	2.20x10 ⁻³	4.67x10 ⁻³	8.50x10 ⁻⁴	1.06x10 ⁻³	0.191	3.45x10 ⁻⁴	2.31x10 ⁻²
	6.6%	0.26%	0.92%	2.0%	0.36%	0.44%	80%	0.14%	9.6%
EP (kg (PO ₄) ³⁻ eq)	4.54x10 ⁻³	9.17x10 ⁻⁵	4.73x10 ⁻⁴	7.97x10 ⁻⁴	1.26x10 ⁻⁵	1.84x10 ⁻⁴	2.81x10 ⁻²	5.30x10 ⁻⁵	1.05x10 ⁻³
	13%	0.26%	1.3%	2.3%	0.04%	0.52%	80%	0.15%	3.0%
POCP (kg C ₂ H ₄ eq)	1.09x10 ⁻⁶	1.18x10 ⁻⁷	9.19x10 ⁻⁸	7.02x10 ⁻⁷	4.08x10 ⁻⁹	3.34x10 ⁻⁸	8.36x10 ⁻⁶	5.97x10 ⁻⁸	2.46x10 ⁻⁸
	10%	1.1%	0.88%	6.7%	0.04%	0.32%	80%	0.57%	0.23%
ADPE (kg Sb eq)	4.02x10 ⁻⁷	6.92x10 ⁻¹⁰	2.11x10 ⁻⁷	3.85x10 ⁻⁹	1.14x10 ⁻¹¹	3.29x10 ⁻⁹	2.47x10 ⁻⁶	9.36x10 ⁻¹¹	4.93x10 ⁻¹⁰
	13%	0.02%	6.8%	0.12%	0.00%	0.11%	80%	0.00%	0.02%
ADPF (MJ eq)	104	9.96	25.5	58.8	0.331	12.9	822	4.69	2.63
	10.0%	0.96%	2.4%	5.7%	0.03%	1.2%	79%	0.45%	0.25%
TRACI 2.1									
GWP (kg CO ₂ eq)	6.76	0.672	1.31	4.03	0.173	0.585	70.7	0.342	4.40
	7.6%	0.76%	1.5%	4.5%	0.19%	0.66%	79%	0.38%	4.9%
ODP (kg CFC-11 eq)	3.61x10 ⁻²	3.10x10 ⁻³	5.15x10 ⁻³	2.91x10 ⁻²	1.62x10 ⁻⁴	2.86x10 ⁻³	0.313	1.98x10 ⁻³	2.66x10 ⁻³
	9.2%	0.79%	1.3%	7.4%	0.04%	0.73%	79%	0.50%	0.67%
AP (kg SO ₂ eq)	3.15x10 ⁻²	7.87x10 ⁻⁴	4.45x10 ⁻³	4.88x10 ⁻³	2.32x10 ⁻³	2.09x10 ⁻³	0.423	2.60x10 ⁻⁴	6.15x10 ⁻²
	5.9%	0.15%	0.84%	0.92%	0.44%	0.39%	80%	0.05%	12%
EP (kg N eq)	0.504	7.38x10 ⁻²	7.75x10 ⁻²	0.624	4.14x10 ⁻³	3.31x10 ⁻²	5.46	5.60x10 ⁻²	2.46x10 ⁻²
	7.4%	1.1%	1.1%	9.1%	0.06%	0.48%	80%	0.82%	0.36%
SFP (kg O ₃ eq)	1.23x10 ⁻⁶	1.57x10 ⁻⁷	1.10x10 ⁻⁷	9.34x10 ⁻⁷	5.42x10 ⁻⁹	4.01x10 ⁻⁸	1.02x10 ⁻⁵	7.95x10 ⁻⁸	3.26x10 ⁻⁸
	9.6%	1.2%	0.86%	7.3%	0.04%	0.31%	80%	0.62%	0.26%
FFD (MJ eq)	10.4	1.34	3.19	7.93	4.63x10 ⁻²	1.60	95.6	0.664	0.308
	8.6%	1.1%	2.6%	6.5%	0.04%	1.3%	79%	0.55%	0.25%

Table 44. Resource use and waste flows for the *Ecore Everlast Basic/ECONights - Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	4.41	0.110	10.4	0.626	2.26x10 ⁻³	1.25	62.5	1.73x10 ⁻²	0.115
	5.6%	0.14%	13%	0.79%	0.00%	1.6%	79%	0.02%	0.15%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	7.04	0.00	0.00	0.00	0.00	0.00	28.2	0.00	0.00
	20%	0.00%	0.00%	0.00%	0.00%	0.00%	80%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	0.440	7.18x10 ⁻³	0.103	4.04x10 ⁻²	2.19x10 ⁻⁴	9.71x10 ⁻²	2.39	1.52x10 ⁻³	6.45x10 ⁻³
	14%	0.23%	3.3%	1.3%	0.01%	3.1%	77%	0.05%	0.21%
Wastes									
HWD (kg)	1.30x10 ⁻⁴	2.66x10 ⁻⁵	2.68x10 ⁻⁵	1.47x10 ⁻⁴	9.34x10 ⁻⁷	7.27x10 ⁻⁶	1.41x10 ⁻³	1.28x10 ⁻⁵	8.96x10 ⁻⁶
	7.3%	1.5%	1.5%	8.3%	0.05%	0.41%	80%	0.72%	0.50%
NHWL (kg)	0.647	0.477	0.313	2.55	0.169	5.62x10 ⁻²	50.4	2.22x10 ⁻²	8.43
	1.0%	0.76%	0.50%	4.0%	0.27%	0.09%	80%	0.04%	13%
HLRW (kg)	4.75x10 ⁻⁴	9.04x10 ⁻⁵	1.05x10 ⁻⁴	4.99x10 ⁻⁴	3.16x10 ⁻⁶	2.61x10 ⁻⁵	4.98x10 ⁻³	4.31x10 ⁻⁵	3.09x10 ⁻⁵
	7.6%	1.4%	1.7%	8.0%	0.05%	0.42%	80%	0.69%	0.49%
ILLRW (kg)	2.64x10 ⁻⁴	6.58x10 ⁻⁵	7.74x10 ⁻⁵	3.91x10 ⁻⁴	2.25x10 ⁻⁶	9.78x10 ⁻⁶	3.39x10 ⁻³	3.33x10 ⁻⁵	1.40x10 ⁻⁵
	6.2%	1.6%	1.8%	9.2%	0.05%	0.23%	80%	0.79%	0.33%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.100	0.00	0.402	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	20%	0.00%	80%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 45. Life Cycle Impact Assessment (LCIA) results for the *Ecore UltraTile /ECOMax 1"- High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	62.2	7.18	0.882	36.9	4.70x10 ⁻²	0.589	435	3.29	47.6
	10%	1.2%	0.15%	6.2%	0.01%	0.10%	73%	0.55%	8.0%
ODP (kg CFC-11 eq)	0.323	2.82x10 ⁻²	3.31x10 ⁻³	0.237	1.50x10 ⁻⁴	2.73x10 ⁻³	1.70	1.54x10 ⁻²	1.11x10 ⁻²
	14%	1.2%	0.14%	10%	0.01%	0.12%	73%	0.66%	0.48%
AP (kg SO ₂ eq)	0.142	6.70x10 ⁻³	1.66x10 ⁻³	4.27x10 ⁻²	1.21x10 ⁻⁴	1.04x10 ⁻³	1.15	3.31x10 ⁻³	0.220
	9.1%	0.43%	0.11%	2.7%	0.01%	0.07%	73%	0.21%	14%
EP (kg (PO ₄) ³⁻ eq)	3.97x10 ⁻²	9.77x10 ⁻⁴	2.60x10 ⁻⁴	7.28x10 ⁻³	5.44x10 ⁻⁶	1.82x10 ⁻⁴	0.162	5.08x10 ⁻⁴	1.02x10 ⁻²
	18%	0.44%	0.12%	3.3%	0.00%	0.08%	73%	0.23%	4.6%
POCP (kg C ₂ H ₄ eq)	1.06x10 ⁻⁵	1.26x10 ⁻⁶	8.65x10 ⁻⁸	6.42x10 ⁻⁶	5.57x10 ⁻⁹	3.30x10 ⁻⁸	5.27x10 ⁻⁵	5.73x10 ⁻⁷	2.37x10 ⁻⁷
	15%	1.8%	0.12%	8.9%	0.01%	0.05%	73%	0.80%	0.33%
ADPE (kg Sb eq)	3.36x10 ⁻⁶	7.38x10 ⁻⁹	2.06x10 ⁻⁷	3.52x10 ⁻⁸	9.21x10 ⁻¹²	3.25x10 ⁻⁹	9.93x10 ⁻⁶	8.98x10 ⁻¹⁰	4.75x10 ⁻⁹
	25%	0.05%	1.5%	0.26%	0.00%	0.02%	73%	0.01%	0.04%
ADPF (MJ eq)	1,040	106	12.4	537	0.438	12.8	4,850	45.0	25.2
	16%	1.6%	0.19%	8.1%	0.01%	0.19%	73%	0.68%	0.38%
TRACI 2.1									
GWP (kg CO ₂ eq)	62.2	7.16	0.861	36.8	4.66x10 ⁻²	0.579	421	3.28	42.5
	11%	1.2%	0.15%	6.4%	0.01%	0.10%	73%	0.57%	7.4%
ODP (kg CFC-11 eq)	0.329	3.30x10 ⁻²	3.62x10 ⁻³	0.266	1.87x10 ⁻⁴	2.83x10 ⁻³	1.86	1.90x10 ⁻²	2.55x10 ⁻²
	13%	1.3%	0.14%	10%	0.01%	0.11%	73%	0.75%	1.0%
AP (kg SO ₂ eq)	0.282	8.39x10 ⁻³	3.34x10 ⁻³	4.46x10 ⁻²	2.72x10 ⁻⁴	2.07x10 ⁻³	2.55	2.50x10 ⁻³	0.585
	8.1%	0.24%	0.10%	1.3%	0.01%	0.06%	73%	0.07%	17%
EP (kg N eq)	4.57	0.786	6.07x10 ⁻²	5.71	5.25x10 ⁻³	3.27x10 ⁻²	32.7	0.537	0.237
	10%	1.8%	0.14%	13%	0.01%	0.07%	73%	1.2%	0.53%
SFP (kg O ₃ eq)	1.22x10 ⁻⁵	1.68x10 ⁻⁶	1.03x10 ⁻⁷	8.54x10 ⁻⁶	7.41x10 ⁻⁹	3.97x10 ⁻⁸	6.49x10 ⁻⁵	7.63x10 ⁻⁷	3.13x10 ⁻⁷
	14%	1.9%	0.12%	9.6%	0.01%	0.04%	73%	0.86%	0.35%
FFD (MJ eq)	109	14.3	1.49	72.4	6.20x10 ⁻²	1.58	568	6.37	2.95
	14%	1.8%	0.19%	9.3%	0.01%	0.20%	73%	0.82%	0.38%

Table 46. Resource use and waste flows for the *Ecore UltraTile /ECOMax 1"- High color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	41.9	1.18	22.8	5.72	1.71x10 ⁻³	1.24	200	0.166	1.11
	15%	0.43%	8.3%	2.1%	0.00%	0.45%	73%	0.06%	0.41%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	62.1	0.00	0.00	0.00	0.00	0.00	171	0.00	0.00
	27%	0.00%	0.00%	0.00%	0.00%	0.00%	73%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	4.05	7.64x10 ⁻²	6.61x10 ⁻²	0.369	1.53x10 ⁻⁴	9.64x10 ⁻²	12.8	1.46x10 ⁻²	6.22x10 ⁻²
	23%	0.44%	0.38%	2.1%	0.00%	0.55%	73%	0.08%	0.36%
Wastes									
HWD (kg)	1.26x10 ⁻³	2.84x10 ⁻⁴	3.03x10 ⁻⁵	1.34x10 ⁻³	1.20x10 ⁻⁶	7.19x10 ⁻⁶	8.60x10 ⁻³	1.22x10 ⁻⁴	8.64x10 ⁻⁵
	11%	2.4%	0.26%	11%	0.01%	0.06%	73%	1.0%	0.74%
NHWD (kg)	5.66	5.08	0.306	23.3	2.43x10 ⁻²	5.56x10 ⁻²	317	0.213	80.8
	1.3%	1.2%	0.07%	5.4%	0.01%	0.01%	73%	0.05%	19%
HLRW (kg)	4.58x10 ⁻³	9.63x10 ⁻⁴	1.14x10 ⁻⁴	4.56x10 ⁻³	4.04x10 ⁻⁶	2.58x10 ⁻⁵	3.01x10 ⁻²	4.13x10 ⁻⁴	2.98x10 ⁻⁴
	11%	2.3%	0.28%	11%	0.01%	0.06%	73%	1.0%	0.73%
ILLRW (kg)	2.97x10 ⁻³	7.01x10 ⁻⁴	7.28x10 ⁻⁵	3.57x10 ⁻³	3.10x10 ⁻⁶	9.68x10 ⁻⁶	2.14x10 ⁻²	3.20x10 ⁻⁴	1.34x10 ⁻⁴
	10%	2.4%	0.25%	12%	0.01%	0.03%	73%	1.1%	0.46%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	1.38x10 ⁻²	0.00	3.81x10 ⁻²	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	27%	0.00%	73%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 47. Life Cycle Impact Assessment (LCIA) results for the *Ecore UltraTile /ECOMax 1"- Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	55.6	5.96	0.882	36.9	4.70x10 ⁻²	0.589	413	3.29	47.6
	9.8%	1.1%	0.16%	6.5%	0.01%	0.10%	73%	0.58%	8.4%
ODP (kg CFC-11 eq)	0.284	2.34x10 ⁻²	3.31x10 ⁻³	0.237	1.50x10 ⁻⁴	2.73x10 ⁻³	1.58	1.54x10 ⁻²	1.11x10 ⁻²
	13%	1.1%	0.15%	11%	0.01%	0.13%	73%	0.71%	0.51%
AP (kg SO ₂ eq)	0.136	5.56x10 ⁻³	1.66x10 ⁻³	4.27x10 ⁻²	1.21x10 ⁻⁴	1.04x10 ⁻³	1.13	3.31x10 ⁻³	0.220
	8.9%	0.36%	0.11%	2.8%	0.01%	0.07%	73%	0.22%	14%
EP (kg (PO ₄) ³⁻ eq)	3.73x10 ⁻²	8.11x10 ⁻⁴	2.60x10 ⁻⁴	7.28x10 ⁻³	5.44x10 ⁻⁶	1.82x10 ⁻⁴	0.155	5.08x10 ⁻⁴	1.02x10 ⁻²
	18%	0.38%	0.12%	3.4%	0.00%	0.09%	73%	0.24%	4.8%
POCP (kg C ₂ H ₄ eq)	8.70x10 ⁻⁶	1.05x10 ⁻⁶	8.65x10 ⁻⁸	6.42x10 ⁻⁶	5.57x10 ⁻⁹	3.30x10 ⁻⁸	4.69x10 ⁻⁵	5.73x10 ⁻⁷	2.37x10 ⁻⁷
	14%	1.6%	0.14%	10%	0.01%	0.05%	73%	0.89%	0.37%
ADPE (kg Sb eq)	3.14x10 ⁻⁶	6.13x10 ⁻⁹	2.06x10 ⁻⁷	3.52x10 ⁻⁸	9.21x10 ⁻¹²	3.25x10 ⁻⁹	9.34x10 ⁻⁶	8.98x10 ⁻¹⁰	4.76x10 ⁻⁹
	25%	0.05%	1.6%	0.28%	0.00%	0.03%	73%	0.01%	0.04%
ADPF (MJ eq)	813	88.1	12.4	537	0.438	12.8	4,180	45.0	25.2
	14%	1.5%	0.22%	9.4%	0.01%	0.22%	73%	0.79%	0.44%
TRACI 2.1									
GWP (kg CO ₂ eq)	55.7	5.95	0.861	36.8	4.66x10 ⁻²	0.579	399	3.28	42.6
	10%	1.1%	0.16%	6.8%	0.01%	0.11%	73%	0.60%	7.8%
ODP (kg CFC-11 eq)	0.289	2.74x10 ⁻²	3.62x10 ⁻³	0.266	1.87x10 ⁻⁴	2.83x10 ⁻³	1.73	1.90x10 ⁻²	2.55x10 ⁻²
	12%	1.2%	0.15%	11%	0.01%	0.12%	73%	0.80%	1.1%
AP (kg SO ₂ eq)	0.272	6.97x10 ⁻³	3.34x10 ⁻³	4.46x10 ⁻²	2.72x10 ⁻⁴	2.07x10 ⁻³	2.51	2.50x10 ⁻³	0.585
	7.9%	0.20%	0.10%	1.3%	0.01%	0.06%	73%	0.07%	17%
EP (kg N eq)	4.06	0.653	6.07x10 ⁻²	5.71	5.25x10 ⁻³	3.27x10 ⁻²	31.0	0.537	0.237
	9.6%	1.5%	0.14%	13%	0.01%	0.08%	73%	1.3%	0.56%
SFP (kg O ₃ eq)	9.72x10 ⁻⁶	1.39x10 ⁻⁶	1.03x10 ⁻⁷	8.54x10 ⁻⁶	7.41x10 ⁻⁹	3.97x10 ⁻⁸	5.73x10 ⁻⁵	7.63x10 ⁻⁷	3.13x10 ⁻⁷
	12%	1.8%	0.13%	11%	0.01%	0.05%	73%	0.98%	0.40%
FFD (MJ eq)	79.1	11.8	1.49	72.4	6.20x10 ⁻²	1.58	479	6.37	2.96
	12%	1.8%	0.23%	11%	0.01%	0.24%	73%	0.97%	0.45%

Table 48. Resource use and waste flows for the *Ecore UltraTile /ECOMax 1"- Low color* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	34.7	0.977	22.8	5.72	1.71x10 ⁻³	1.24	180	0.166	1.11
	14%	0.40%	9.2%	2.3%	0.00%	0.50%	73%	0.07%	0.45%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	72.1	0.00	0.00	0.00	0.00	0.00	198	0.00	0.00
	27%	0.00%	0.00%	0.00%	0.00%	0.00%	73%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	3.61	6.35x10 ⁻²	6.61x10 ⁻²	0.369	1.53x10 ⁻⁴	9.64x10 ⁻²	11.5	1.46x10 ⁻²	6.23x10 ⁻²
	23%	0.40%	0.42%	2.3%	0.00%	0.61%	73%	0.09%	0.39%
Wastes									
HWD (kg)	1.08x10 ⁻³	2.36x10 ⁻⁴	3.03x10 ⁻⁵	1.34x10 ⁻³	1.20x10 ⁻⁶	7.19x10 ⁻⁶	7.96x10 ⁻³	1.22x10 ⁻⁴	8.65x10 ⁻⁵
	9.9%	2.2%	0.28%	12%	0.01%	0.07%	73%	1.1%	0.80%
NHWD (kg)	4.96	4.22	0.306	23.3	2.43x10 ⁻²	5.56x10 ⁻²	313	0.213	80.8
	1.2%	0.99%	0.07%	5.5%	0.01%	0.01%	73%	0.05%	19%
HLRW (kg)	3.94x10 ⁻³	8.00x10 ⁻⁴	1.14x10 ⁻⁴	4.56x10 ⁻³	4.04x10 ⁻⁶	2.58x10 ⁻⁵	2.79x10 ⁻²	4.13x10 ⁻⁴	2.98x10 ⁻⁴
	10%	2.1%	0.30%	12%	0.01%	0.07%	73%	1.1%	0.78%
ILLRW (kg)	2.02x10 ⁻³	5.82x10 ⁻⁴	7.28x10 ⁻⁵	3.57x10 ⁻³	3.10x10 ⁻⁶	9.68x10 ⁻⁶	1.84x10 ⁻²	3.20x10 ⁻⁴	1.34x10 ⁻⁴
	8.0%	2.3%	0.29%	14%	0.01%	0.04%	73%	1.3%	0.53%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	1.38x10 ⁻²	0.00	3.81x10 ⁻²	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	27%	0.00%	73%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 49. Life Cycle Impact Assessment (LCIA) results for the *Ecore QT/ECOsilence - SCU* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	3.86	0.287	1.70	1.65	3.42x10 ⁻²	0.00	0.00	0.160	2.22
	39%	2.9%	17%	17%	0.35%	0.00%	0.00%	1.6%	22%
ODP (kg CFC-11 eq)	2.00x10 ⁻²	1.13x10 ⁻³	6.40x10 ⁻³	1.17x10 ⁻²	1.43x10 ⁻⁴	0.00	0.00	7.46x10 ⁻⁴	5.27x10 ⁻⁴
	49%	2.8%	16%	29%	0.35%	0.00%	0.00%	1.8%	1.3%
AP (kg SO ₂ eq)	9.13x10 ⁻³	2.67x10 ⁻⁴	3.42x10 ⁻³	2.01x10 ⁻³	4.06x10 ⁻⁵	0.00	0.00	1.61x10 ⁻⁴	1.10x10 ⁻²
	35%	1.0%	13%	7.7%	0.16%	0.00%	0.00%	0.62%	42%
EP (kg (PO ₄) ³⁻ eq)	2.78x10 ⁻³	3.90x10 ⁻⁵	3.88x10 ⁻⁴	3.53x10 ⁻⁴	5.39x10 ⁻⁶	0.00	0.00	2.47x10 ⁻⁵	4.74x10 ⁻⁴
	68%	0.96%	9.6%	8.7%	0.13%	0.00%	0.00%	0.61%	12%
POCP (kg C ₂ H ₄ eq)	6.29x10 ⁻⁷	5.03x10 ⁻⁸	1.89x10 ⁻⁷	2.85x10 ⁻⁷	5.30x10 ⁻⁹	0.00	0.00	2.78x10 ⁻⁸	1.14x10 ⁻⁸
	53%	4.2%	16%	24%	0.44%	0.00%	0.00%	2.3%	0.95%
ADPE (kg Sb eq)	1.37x10 ⁻⁷	2.94x10 ⁻¹⁰	6.71x10 ⁻⁷	1.53x10 ⁻⁹	8.49x10 ⁻¹²	0.00	0.00	4.36x10 ⁻¹¹	2.25x10 ⁻¹⁰
	17%	0.04%	83%	0.19%	0.00%	0.00%	0.00%	0.01%	0.03%
ADPF (MJ eq)	56.8	4.23	21.1	23.8	0.416	0.00	0.00	2.18	1.21
	52%	3.9%	19%	22%	0.38%	0.00%	0.00%	2.0%	1.1%
TRACI 2.1									
GWP (kg CO ₂ eq)	3.87	0.286	1.66	1.64	3.39x10 ⁻²	0.00	0.00	0.159	1.99
	40%	3.0%	17%	17%	0.35%	0.00%	0.00%	1.7%	21%
ODP (kg CFC-11 eq)	2.02x10 ⁻²	1.32x10 ⁻³	6.97x10 ⁻³	1.30x10 ⁻²	1.77x10 ⁻⁴	0.00	0.00	9.22x10 ⁻⁴	1.23x10 ⁻³
	46%	3.0%	16%	30%	0.40%	0.00%	0.00%	2.1%	2.8%
AP (kg SO ₂ eq)	1.79x10 ⁻²	3.35x10 ⁻⁴	6.91x10 ⁻³	2.01x10 ⁻³	5.01x10 ⁻⁵	0.00	0.00	1.21x10 ⁻⁴	2.94x10 ⁻²
	32%	0.59%	12%	3.5%	0.09%	0.00%	0.00%	0.21%	52%
EP (kg N eq)	0.296	3.14x10 ⁻²	0.110	0.275	4.97x10 ⁻³	0.00	0.00	2.61x10 ⁻²	1.13x10 ⁻²
	39%	4.2%	15%	36%	0.66%	0.00%	0.00%	3.5%	1.5%
SFP (kg O ₃ eq)	6.96x10 ⁻⁷	6.69x10 ⁻⁸	2.18x10 ⁻⁷	3.79x10 ⁻⁷	7.06x10 ⁻⁹	0.00	0.00	3.70x10 ⁻⁸	1.51x10 ⁻⁸
	49%	4.7%	15%	27%	0.50%	0.00%	0.00%	2.6%	1.1%
FFD (MJ eq)	5.59	0.569	2.50	3.22	5.89x10 ⁻²	0.00	0.00	0.309	0.143
	45%	4.6%	20%	26%	0.48%	0.00%	0.00%	2.5%	1.2%

Table 50. Resource use and waste flows for the *Ecore QT/ECOsilence - SCU* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	2.49	4.70x10 ⁻²	32.5	0.251	1.58x10 ⁻³	0.00	0.00	8.04x10 ⁻³	5.25x10 ⁻²
	7.0%	0.13%	92%	0.71%	0.00%	0.00%	0.00%	0.02%	0.15%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	3.41	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	100%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	0.250	3.05x10 ⁻³	0.156	1.61x10 ⁻²	1.38x10 ⁻⁴	0.00	0.00	7.07x10 ⁻⁴	2.94x10 ⁻³
	58%	0.71%	36%	3.8%	0.03%	0.00%	0.00%	0.16%	0.69%
Wastes									
HWD (kg)	7.03x10 ⁻⁵	1.13x10 ⁻⁵	6.41x10 ⁻⁵	5.84x10 ⁻⁵	1.13x10 ⁻⁶	0.00	0.00	5.94x10 ⁻⁶	4.07x10 ⁻⁶
	33%	5.3%	30%	27%	0.53%	0.00%	0.00%	2.8%	1.9%
NHWD (kg)	0.347	0.203	0.593	1.00	4.87x10 ⁻³	0.00	0.00	1.03x10 ⁻²	3.92
	5.7%	3.3%	9.7%	16%	0.08%	0.00%	0.00%	0.17%	64%
HLRW (kg)	2.56x10 ⁻⁴	3.84x10 ⁻⁵	2.52x10 ⁻⁴	1.98x10 ⁻⁴	3.82x10 ⁻⁶	0.00	0.00	2.01x10 ⁻⁵	1.40x10 ⁻⁵
	33%	4.9%	32%	25%	0.49%	0.00%	0.00%	2.6%	1.8%
ILLRW (kg)	1.24x10 ⁻⁴	2.80x10 ⁻⁵	1.97x10 ⁻⁴	1.59x10 ⁻⁴	2.96x10 ⁻⁶	0.00	0.00	1.55x10 ⁻⁵	6.47x10 ⁻⁶
	23%	5.3%	37%	30%	0.56%	0.00%	0.00%	2.9%	1.2%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	7.87x10 ⁻³	0.00	0.00	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	100%	0.00%	0.00%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

Table 51. Life Cycle Impact Assessment (LCIA) results for the *Ecore QT/ECOsilence - RBM* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	3.06	0.216	1.70	1.30	3.42x10 ⁻²	0.00	0.00	0.120	1.65
	38%	2.7%	21%	16%	0.42%	0.00%	0.00%	1.5%	20%
ODP (kg CFC-11 eq)	1.58x10 ⁻²	8.47x10 ⁻⁴	6.40x10 ⁻³	9.26x10 ⁻³	1.43x10 ⁻⁴	0.00	0.00	5.59x10 ⁻⁴	3.93x10 ⁻⁴
	47%	2.5%	19%	28%	0.43%	0.00%	0.00%	1.7%	1.2%
AP (kg SO ₂ eq)	7.18x10 ⁻³	2.01x10 ⁻⁴	3.42x10 ⁻³	1.58x10 ⁻³	4.06x10 ⁻⁵	0.00	0.00	1.21x10 ⁻⁴	8.32x10 ⁻³
	34%	0.96%	16%	7.6%	0.19%	0.00%	0.00%	0.58%	40%
EP (kg (PO ₄) ³⁻ eq)	2.22x10 ⁻³	2.94x10 ⁻⁵	3.88x10 ⁻⁴	2.79x10 ⁻⁴	5.39x10 ⁻⁶	0.00	0.00	1.85x10 ⁻⁵	3.53x10 ⁻⁴
	67%	0.89%	12%	8.5%	0.16%	0.00%	0.00%	0.56%	11%
POCP (kg C ₂ H ₄ eq)	5.01x10 ⁻⁷	3.79x10 ⁻⁸	1.89x10 ⁻⁷	2.25x10 ⁻⁷	5.30x10 ⁻⁹	0.00	0.00	2.08x10 ⁻⁸	8.56x10 ⁻⁹
	51%	3.8%	19%	23%	0.54%	0.00%	0.00%	2.1%	0.87%
ADPE (kg Sb eq)	1.02x10 ⁻⁷	2.22x10 ⁻¹⁰	6.71x10 ⁻⁷	1.21x10 ⁻⁹	8.49x10 ⁻¹²	0.00	0.00	3.27x10 ⁻¹¹	1.68x10 ⁻¹⁰
	13%	0.03%	87%	0.16%	0.00%	0.00%	0.00%	0.00%	0.02%
ADPF (MJ eq)	45.1	3.19	21.1	18.8	0.416	0.00	0.00	1.64	0.908
	49%	3.5%	23%	21%	0.46%	0.00%	0.00%	1.8%	1.00%
TRACI 2.1									
GWP (kg CO ₂ eq)	3.07	0.215	1.66	1.30	3.39x10 ⁻²	0.00	0.00	0.119	1.48
	39%	2.7%	21%	16%	0.43%	0.00%	0.00%	1.5%	19%
ODP (kg CFC-11 eq)	1.60x10 ⁻²	9.92x10 ⁻⁴	6.97x10 ⁻³	1.03x10 ⁻²	1.77x10 ⁻⁴	0.00	0.00	6.91x10 ⁻⁴	9.22x10 ⁻⁴
	44%	2.8%	19%	29%	0.49%	0.00%	0.00%	1.9%	2.6%
AP (kg SO ₂ eq)	1.40x10 ⁻²	2.52x10 ⁻⁴	6.91x10 ⁻³	1.58x10 ⁻³	5.01x10 ⁻⁵	0.00	0.00	9.08x10 ⁻⁵	2.22x10 ⁻²
	31%	0.56%	15%	3.5%	0.11%	0.00%	0.00%	0.20%	49%
EP (kg N eq)	0.236	2.36x10 ⁻²	0.110	0.217	4.97x10 ⁻³	0.00	0.00	1.95x10 ⁻²	8.46x10 ⁻³
	38%	3.8%	18%	35%	0.80%	0.00%	0.00%	3.2%	1.4%
SFP (kg O ₃ eq)	5.54x10 ⁻⁷	5.04x10 ⁻⁸	2.18x10 ⁻⁷	2.99x10 ⁻⁷	7.06x10 ⁻⁹	0.00	0.00	2.77x10 ⁻⁸	1.13x10 ⁻⁸
	47%	4.3%	19%	26%	0.60%	0.00%	0.00%	2.4%	0.97%
FFD (MJ eq)	4.46	0.428	2.50	2.54	5.89x10 ⁻²	0.00	0.00	0.232	0.107
	43%	4.1%	24%	25%	0.57%	0.00%	0.00%	2.2%	1.0%

Table 52. Resource use and waste flows for the *Ecore QT/ECOsilence - RBM* flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	1.98	3.53x10 ⁻²	32.5	0.198	1.58x10 ⁻³	0.00	0.00	6.03x10 ⁻³	3.91x10 ⁻²
	5.7%	0.10%	94%	0.57%	0.00%	0.00%	0.00%	0.02%	0.11%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
NRPR _E (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
NRPR _M (MJ)	INA	INA	INA	INA	INA	INA	INA	INA	INA
SM (kg)	2.53	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	100%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
RSF/NRSF (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
RE (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
FW (m ³)	0.198	2.30x10 ⁻³	0.156	1.27x10 ⁻²	1.38x10 ⁻⁴	0.00	0.00	5.30x10 ⁻⁴	2.19x10 ⁻³
	53%	0.62%	42%	3.4%	0.04%	0.00%	0.00%	0.14%	0.59%
Wastes									
HWD (kg)	5.53x10 ⁻⁵	8.52x10 ⁻⁶	6.41x10 ⁻⁵	4.61x10 ⁻⁵	1.13x10 ⁻⁶	0.00	0.00	4.45x10 ⁻⁶	3.03x10 ⁻⁶
	30%	4.7%	35%	25%	0.62%	0.00%	0.00%	2.4%	1.7%
NHWD (kg)	0.276	0.153	0.593	0.792	4.87x10 ⁻³	0.00	0.00	7.74x10 ⁻³	2.94
	5.8%	3.2%	12%	17%	0.10%	0.00%	0.00%	0.16%	62%
HLRW (kg)	2.02x10 ⁻⁴	2.89x10 ⁻⁵	2.52x10 ⁻⁴	1.57x10 ⁻⁴	3.82x10 ⁻⁶	0.00	0.00	1.50x10 ⁻⁵	1.05x10 ⁻⁵
	30%	4.3%	38%	23%	0.57%	0.00%	0.00%	2.3%	1.6%
ILLRW (kg)	9.74x10 ⁻⁵	2.11x10 ⁻⁵	1.97x10 ⁻⁴	1.25x10 ⁻⁴	2.96x10 ⁻⁶	0.00	0.00	1.16x10 ⁻⁵	4.85x10 ⁻⁶
	21%	4.6%	43%	27%	0.64%	0.00%	0.00%	2.5%	1.1%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	7.87x10 ⁻³	0.00	0.00	0.00	0.00
	0.00%	0.00%	0.00%	0.00%	100%	0.00%	0.00%	0.00%	0.00%
MER (kg)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.
EE (MJ)	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.	Neg.

INA = Indicator not assessed | Neg. = Negligible

6. LCA: Interpretation

The contributions to total impact indicator results are dominated by the product replacement phase (B4) of the assessment. Of the remaining life cycle phases, the raw material extraction and processing phase (A1) is generally the largest contributor to the overall impacts, followed by product distribution (A4), disposal (C4) and product manufacturing (A3).

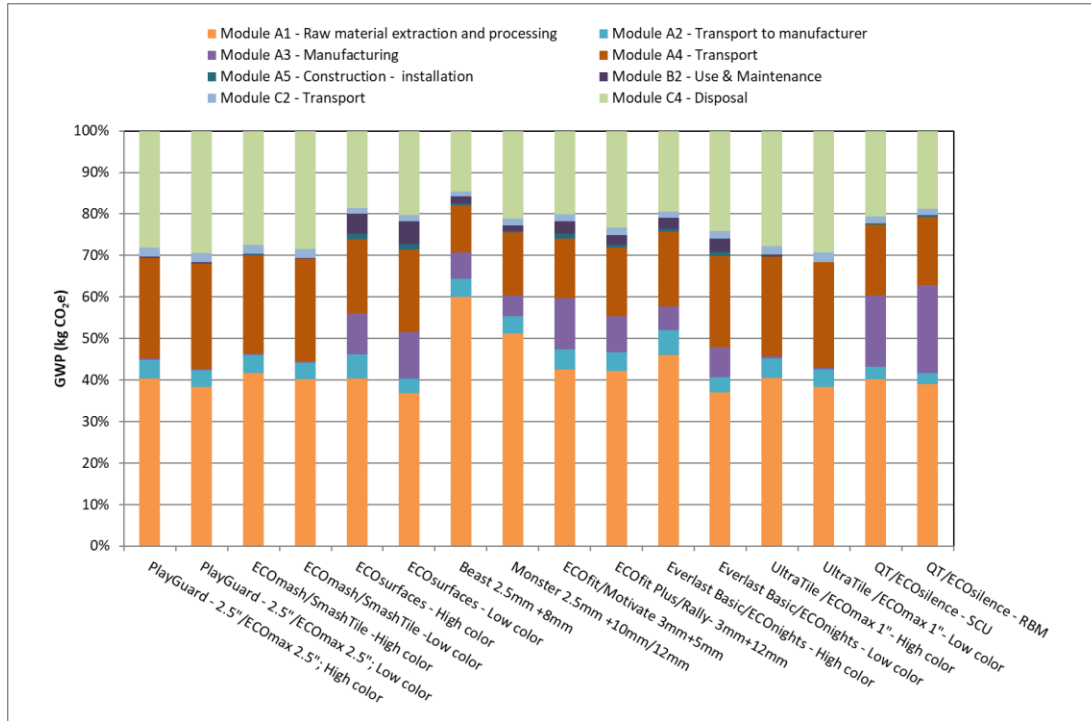


Figure 2. Contribution analysis for the Ecore Rubber flooring product – GWP; TRACI v2.1. (excluding product replacements)



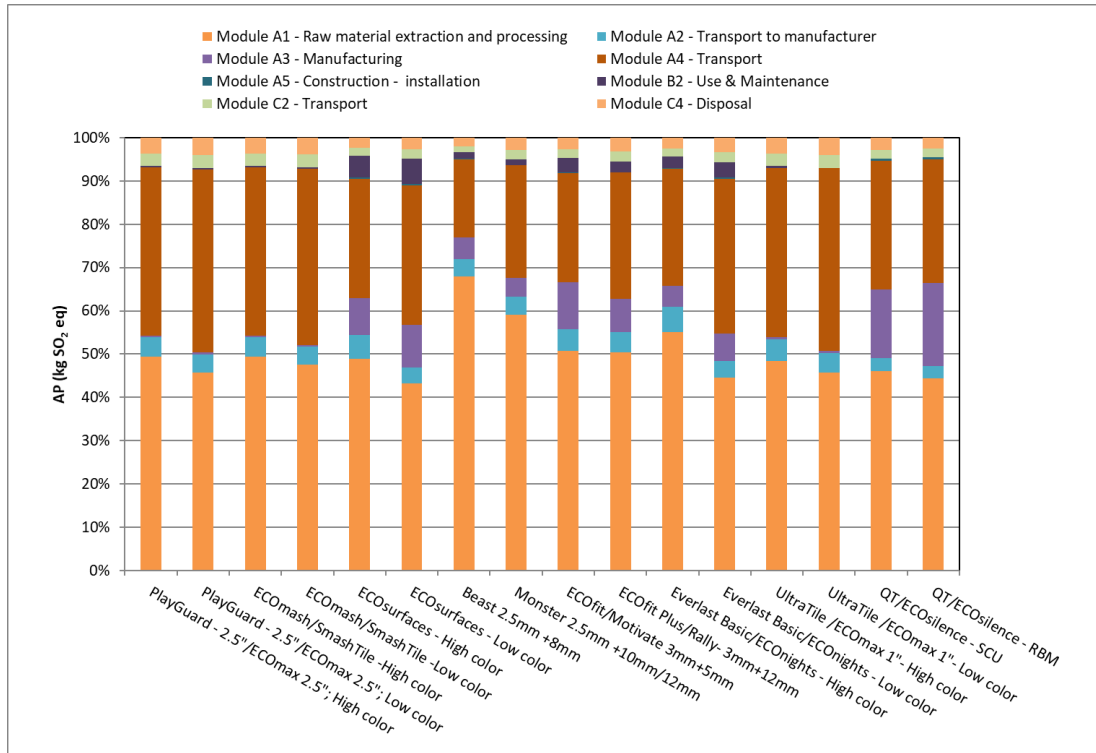


Figure 3. Contribution analysis for the Ecore Rubber flooring product – AP; TRACI v2.1. (excluding product replacements)

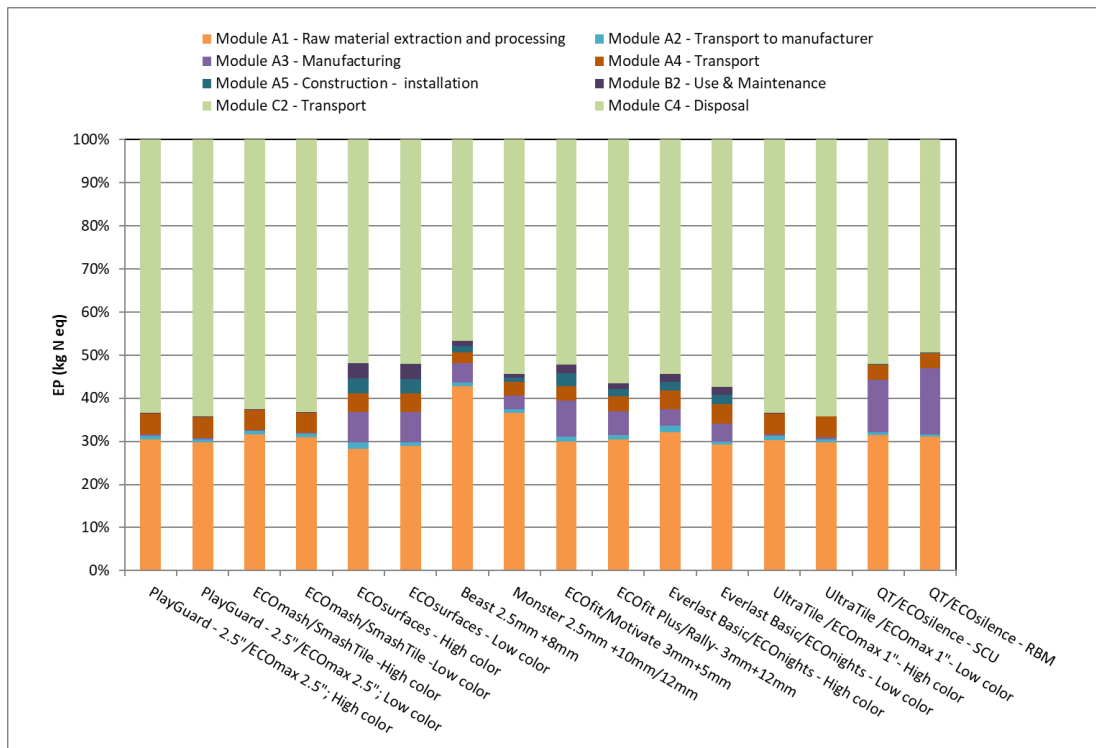


Figure 4. Contribution analysis for the Ecore Rubber flooring product – EP; TRACI v2.1. (excluding product replacements)

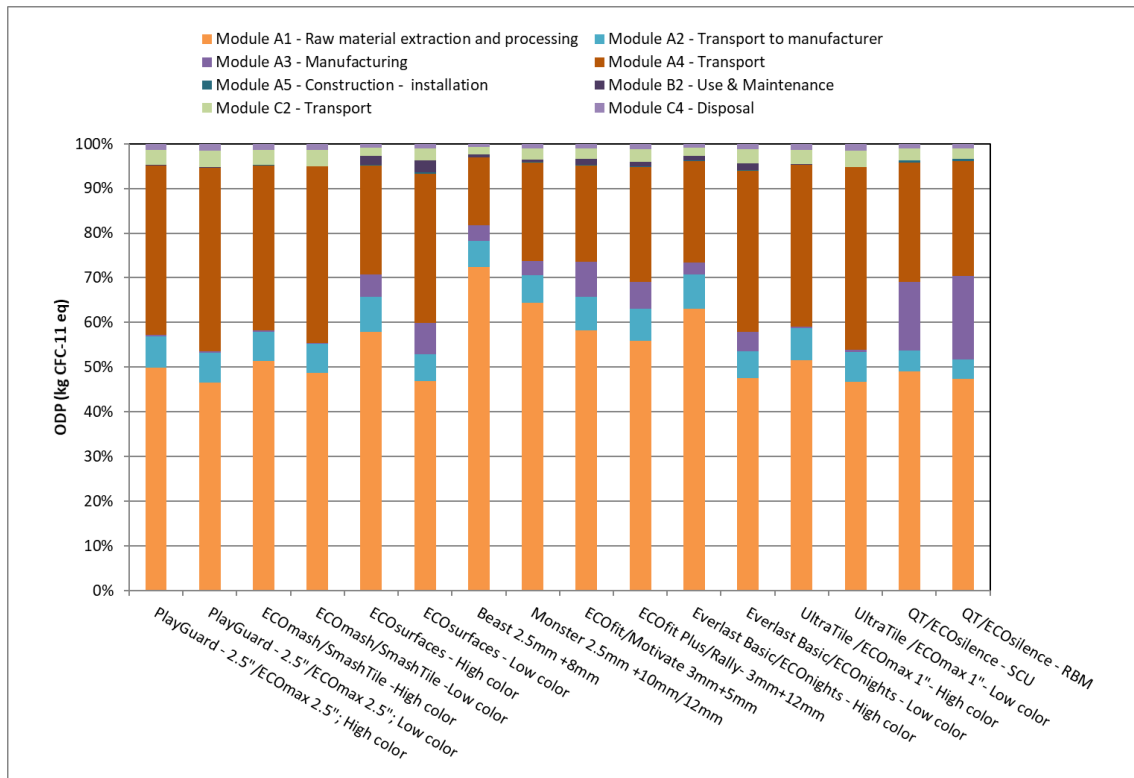


Figure 5. Contribution analysis for the Ecore Rubber flooring product – ODP; TRACI v2.1. (excluding product replacements)

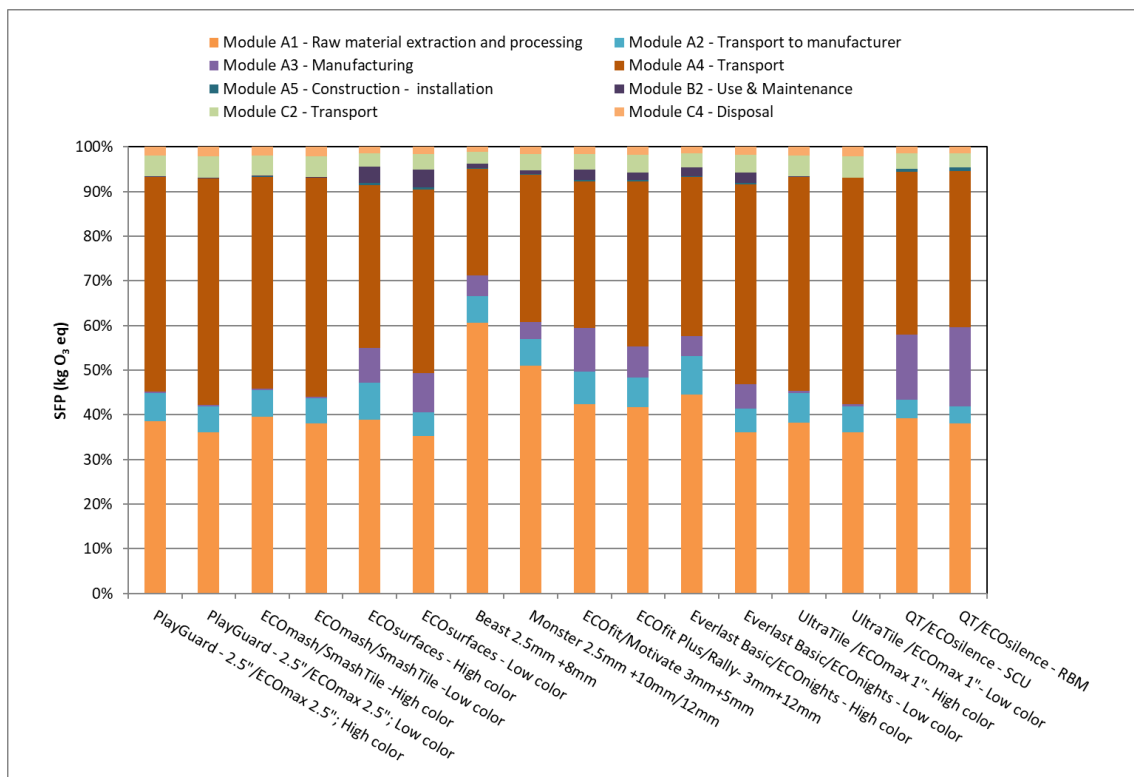


Figure 6. Contribution analysis for the Ecore Rubber flooring product – SFP; TRACI v2.1. (excluding product replacements)

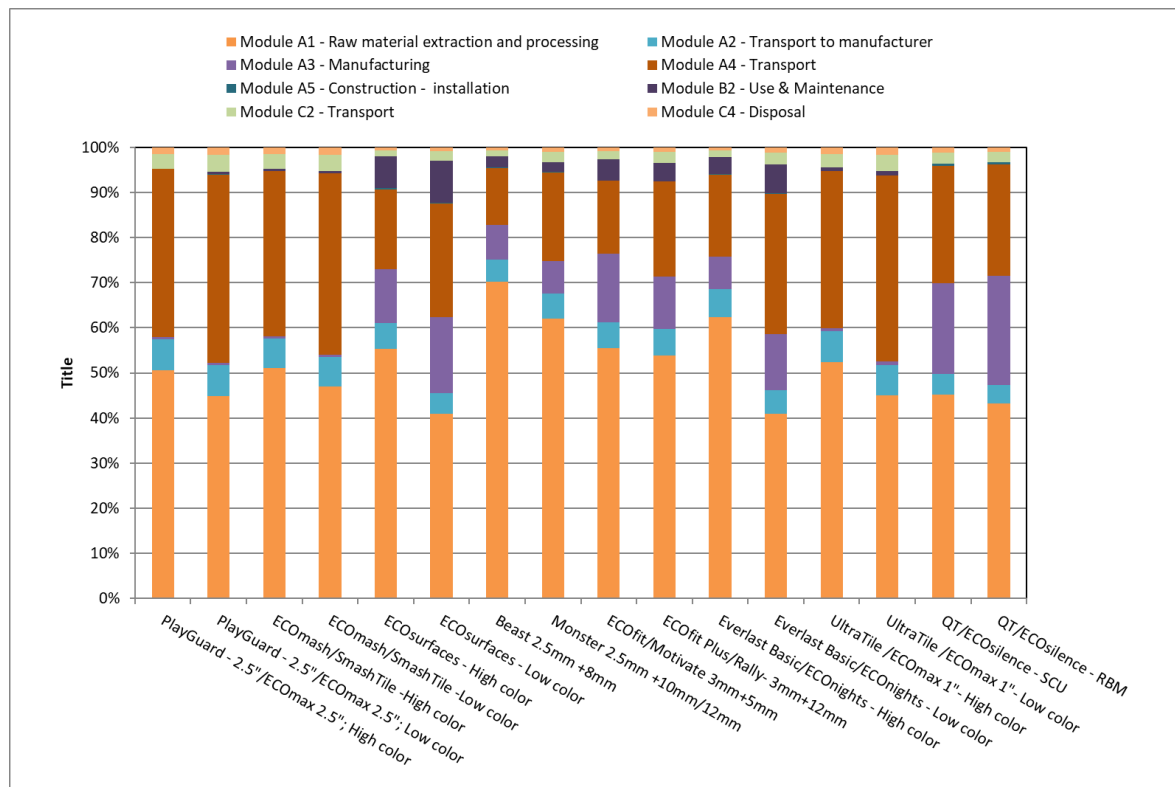


Figure 7. Contribution analysis for the Ecore Rubber flooring product – FFD; TRACI v2.1. (excluding product replacements)

7. Additional Environmental Information

7.1 ENVIRONMENT AND HEALTH DURING MANUFACTURING

The Ecore manufacturing facilities are certified to ISO 9001 certified for manufacture and distribution of rubber, cork, and cork/rubber products for non-flooring applications.

7.2 ENVIRONMENT AND HEALTH DURING INSTALLATION

The Ecore Rubber flooring products meet the requirements of the Floorscore® - CDPH/EHLB Standard Method v1.2-2017 (California Section 01350).

7.3 ENVIRONMENTAL ACTIVITIES AND CERTIFICATIONS

For more information on Ecore's certifications and environmental initiatives please view the website at www.ecoreintl.com

8. References

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